

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Stitches: 152,616  
 Height: 220.4 mm  
 Width: 220.4 mm  
 Colors: 12  
 Colorway: Madeira Polyneon  
 Zoom: 0.39

Design: n°00490152806 \_12-26-23\_logo BDH 239

Title: n°00490152806 \_12-26-23\_logo BDH 239

Machine format: Tajima  
 Color changes: 39  
 Stops: 40  
 Trims: 128  
 Appliqués: 0  
 Left: 110.2 mm  
 Right: 110.2 mm  
 Up: 110.2 mm  
 Down: 110.2 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 48576.2 mm<sup>2</sup>  
 Max stitch: 10.7 mm  
 Min stitch: 0.1 mm  
 Max jump: 7.0 mm  
 Total thread: 879.89m  
 Total bobbin: 338.16m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	14	[Blue]	20,809	1642		Madeira PolyNeon 40
2.	1	[White]	2,902	1801	Super White	Madeira PolyNeon 40
3.	17	[Light Blue]	10,479	1827	Sky Blue	Madeira PolyNeon 40
4.	1	[White]	3,710	1801	Super White	Madeira PolyNeon 40
5.	16	[Dark Blue]	1,724	1797	Hanukkuh Blue	Madeira PolyNeon 40
6.	14	[Blue]	1,746	1642		Madeira PolyNeon 40
7.	16	[Dark Blue]	3,626	1797	Hanukkuh Blue	Madeira PolyNeon 40
8.	9	[Pink]	1,635	1584	Rustic Pink	Madeira PolyNeon 40
9.	25	[Brown]	878	1556	Taste of Honey	Madeira PolyNeon 40
10.	9	[Pink]	2,743	1584	Rustic Pink	Madeira PolyNeon 40
11.	1	[White]	155	1801	Super White	Madeira PolyNeon 40
12.	17	[Light Blue]	173	1827	Sky Blue	Madeira PolyNeon 40
13.	2	[Black]	131	1800		Madeira PolyNeon 40
14.	26	[Brown]	282	1657	Golden Oak	Madeira PolyNeon 40
15.	6	[Red]	211	1878	Cinnamon Candy	Madeira PolyNeon 40
16.	17	[Light Blue]	1,134	1827	Sky Blue	Madeira PolyNeon 40
17.	1	[White]	11,194	1801	Super White	Madeira PolyNeon 40
18.	18	[Light Blue]	12,941	1675	Blue Hydrangea	Madeira PolyNeon 40
19.	27	[Brown]	9,504	1958	Chocolate Lab	Madeira PolyNeon 40
20.	2	[Black]	7,305	1800		Madeira PolyNeon 40
21.	24	[Brown]	1,218	1927	Burly Wood	Madeira PolyNeon 40
22.	14	[Blue]	25,843	1642		Madeira PolyNeon 40
23.	18	[Light Blue]	4,763	1675	Blue Hydrangea	Madeira PolyNeon 40
24.	16	[Dark Blue]	8,256	1797	Hanukkuh Blue	Madeira PolyNeon 40
25.	1	[White]	4,836	1801	Super White	Madeira PolyNeon 40
26.	16	[Dark Blue]	1,508	1797	Hanukkuh Blue	Madeira PolyNeon 40
27.	1	[White]	1,111	1801	Super White	Madeira PolyNeon 40
28.	16	[Dark Blue]	1,411	1797	Hanukkuh Blue	Madeira PolyNeon 40
29.	1	[White]	852	1801	Super White	Madeira PolyNeon 40
30.	16	[Dark Blue]	888	1797	Hanukkuh Blue	Madeira PolyNeon 40
31.	1	[White]	658	1801	Super White	Madeira PolyNeon 40
32.	16	[Dark Blue]	876	1797	Hanukkuh Blue	Madeira PolyNeon 40
33.	1	[White]	478	1801	Super White	Madeira PolyNeon 40
34.	16	[Dark Blue]	574	1797	Hanukkuh Blue	Madeira PolyNeon 40



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Stitches: 152,616  
Height: 220.4 mm  
Width: 220.4 mm  
Colors: 12  
Colorway: Madeira Polyneon  
Zoom: 0.39

Design: **n°00490152806 \_12-26-23\_logo BDH 239**

Title: **n°00490152806 \_12-26-23\_logo BDH 239**

35.	1		647	1801	Super White	Madeira PolyNeon 40
36.	16		945	1797	Hanukkuh Blue	Madeira PolyNeon 40
37.	1		1,087	1801	Super White	Madeira PolyNeon 40
38.	16		1,445	1797	Hanukkuh Blue	Madeira PolyNeon 40
39.	1		812	1801	Super White	Madeira PolyNeon 40
40.	16		1,124	1797	Hanukkuh Blue	Madeira PolyNeon 40

# Color Film

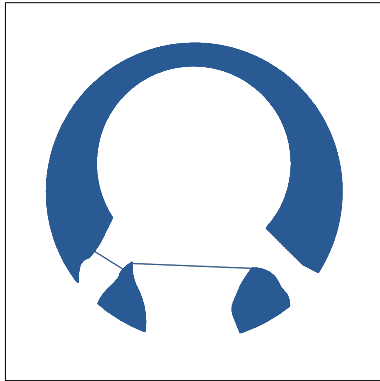
Wilcom EmbroideryStudio - Designing



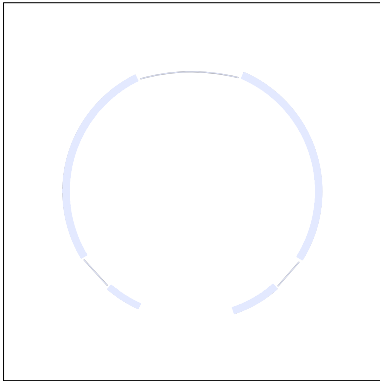
Stitches: 152,616  
Height: 220.4 mm  
Width: 220.4 mm  
Colors: 12  
Colorway: Madeira Polyneon  
Zoom: 0.22

Design: n°00490152806 \_12-26-23\_logo BDH 239

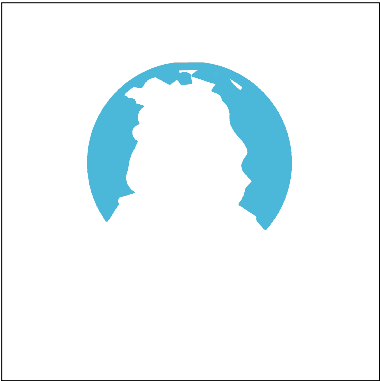
Title: n°00490152806 \_12-26-23\_logo BDH 239



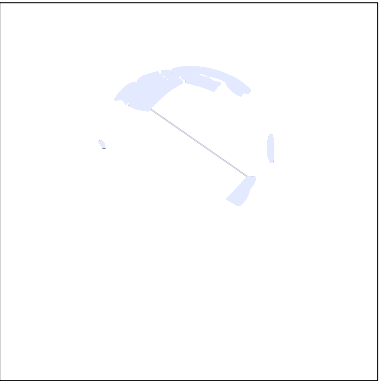
Stop #: 1  
Element:  
Code: 1642  
Name:  
Chart: Madeira PolyNeon 40  
Stitches: 20,809  
Thread used: 136.05m



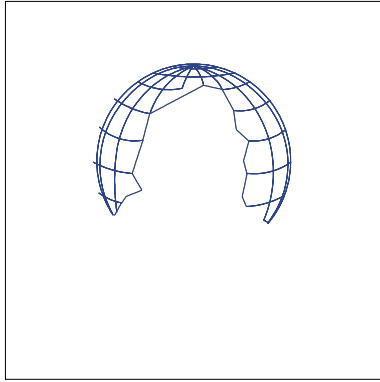
Stop #: 2  
Element:  
Code: 1801  
Name: Super White  
Chart: Madeira PolyNeon 40  
Stitches: 2,902  
Thread used: 18.99m



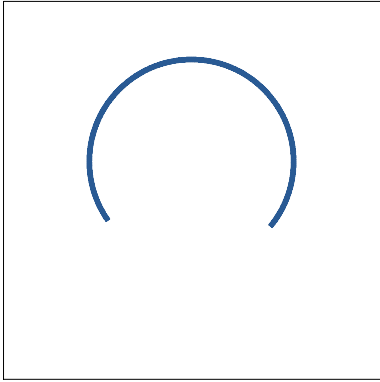
Stop #: 3  
Element:  
Code: 1827  
Name: Sky Blue  
Chart: Madeira PolyNeon 40  
Stitches: 10,479  
Thread used: 64.90m



Stop #: 4  
Element:  
Code: 1801  
Name: Super White  
Chart: Madeira PolyNeon 40  
Stitches: 3,710  
Thread used: 19.27m



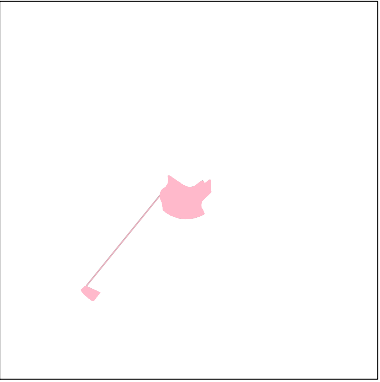
Stop #: 5  
Element:  
Code: 1797  
Name: Hanukkuh Blue  
Chart: Madeira PolyNeon 40  
Stitches: 1,724  
Thread used: 6.86m



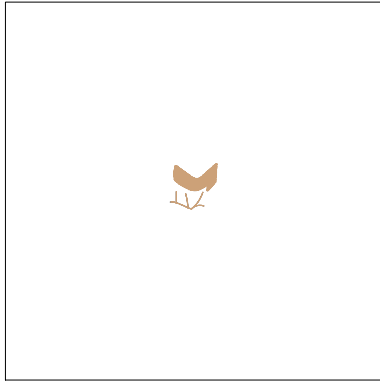
Stop #: 6  
Element:  
Code: 1642  
Name:  
Chart: Madeira PolyNeon 40  
Stitches: 1,746  
Thread used: 9.92m



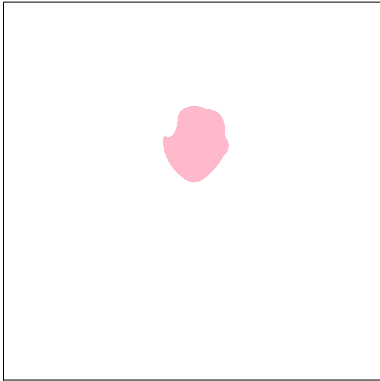
Stop #: 7  
Element:  
Code: 1797  
Name: Hanukkuh Blue  
Chart: Madeira PolyNeon 40  
Stitches: 3,626  
Thread used: 17.96m



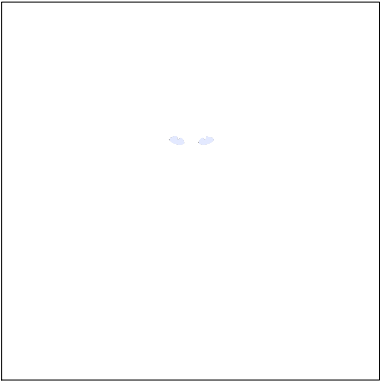
Stop #: 8  
Element:  
Code: 1584  
Name: Rustic Pink  
Chart: Madeira PolyNeon 40  
Stitches: 1,635  
Thread used: 9.27m



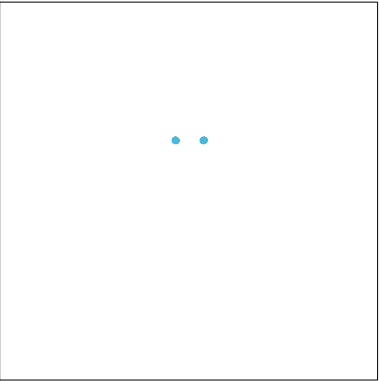
Stop #: 9  
Element:  
Code: 1556  
Name: Taste of Honey  
Chart: Madeira PolyNeon 40  
Stitches: 878  
Thread used: 4.53m



Stop #: 10  
Element:  
Code: 1584  
Name: Rustic Pink  
Chart: Madeira PolyNeon 40  
Stitches: 2,743  
Thread used: 17.65m



Stop #: 11  
Element:  
Code: 1801  
Name: Super White  
Chart: Madeira PolyNeon 40  
Stitches: 155  
Thread used: 0.80m



Stop #: 12  
Element:  
Code: 1827  
Name: Sky Blue  
Chart: Madeira PolyNeon 40  
Stitches: 173  
Thread used: 0.72m

**Color Film**

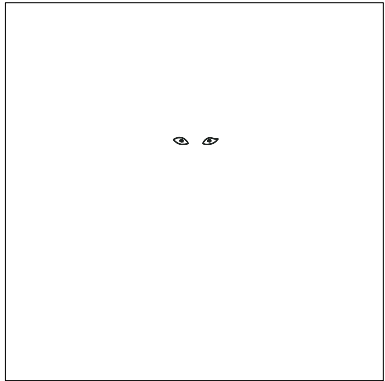
Wilcom EmbroideryStudio - Designing



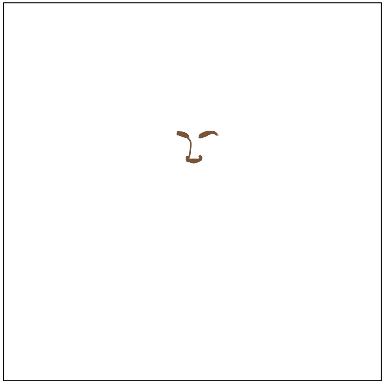
Stitches: 152,616  
Height: 220.4 mm  
Width: 220.4 mm  
Colors: 12  
Colorway: Madeira Polyneon  
Zoom: 0.22

Design: **n°00490152806 \_12-26-23\_logo BDH 239**

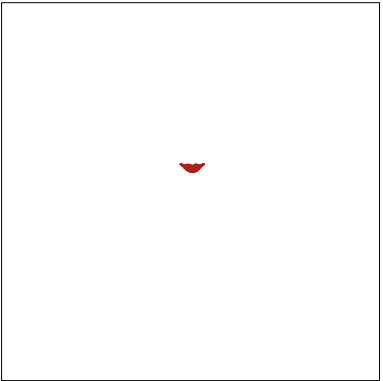
Title: **n°00490152806 \_12-26-23\_logo BDH 239**



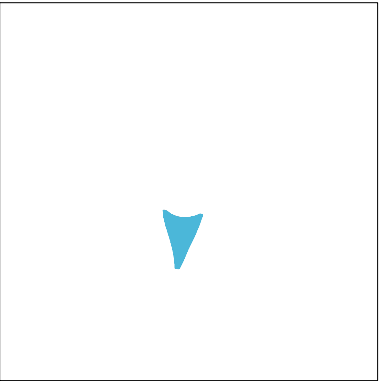
Stop #: 13  
Element:  
Code: 1800  
Name:  
Chart: Madeira PolyNeon 40  
Stitches: 131  
Thread used: 0.48m



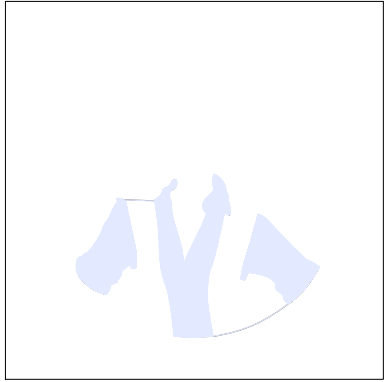
Stop #: 14  
Element:  
Code: 1657  
Name: Golden Oak  
Chart: Madeira PolyNeon 40  
Stitches: 282  
Thread used: 1.15m



Stop #: 15  
Element:  
Code: 1878  
Name: Cinnamon Candy  
Chart: Madeira PolyNeon 40  
Stitches: 211  
Thread used: 1.02m



Stop #: 16  
Element:  
Code: 1827  
Name: Sky Blue  
Chart: Madeira PolyNeon 40  
Stitches: 1,134  
Thread used: 6.44m



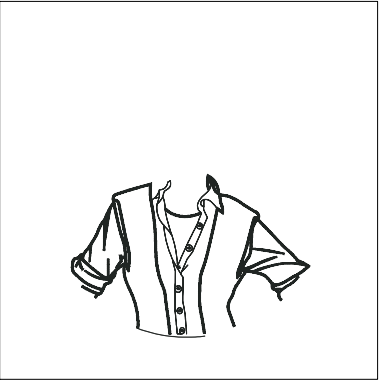
Stop #: 17  
Element:  
Code: 1801  
Name: Super White  
Chart: Madeira PolyNeon 40  
Stitches: 11,194  
Thread used: 68.89m



Stop #: 18  
Element:  
Code: 1675  
Name: Blue Hydrangea  
Chart: Madeira PolyNeon 40  
Stitches: 12,941  
Thread used: 78.72m



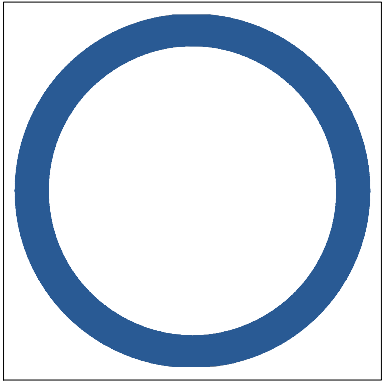
Stop #: 19  
Element:  
Code: 1958  
Name: Chocolate Lab  
Chart: Madeira PolyNeon 40  
Stitches: 9,504  
Thread used: 48.43m



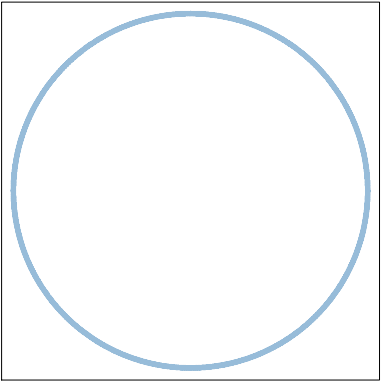
Stop #: 20  
Element:  
Code: 1800  
Name:  
Chart: Madeira PolyNeon 40  
Stitches: 7,305  
Thread used: 28.54m



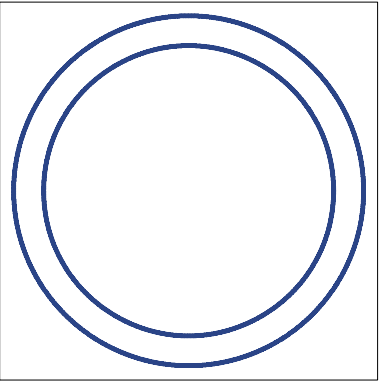
Stop #: 21  
Element:  
Code: 1927  
Name: Burly Wood  
Chart: Madeira PolyNeon 40  
Stitches: 1,218  
Thread used: 4.74m



Stop #: 22  
Element:  
Code: 1642  
Name:  
Chart: Madeira PolyNeon 40  
Stitches: 25,843  
Thread used: 168.81m



Stop #: 23  
Element:  
Code: 1675  
Name: Blue Hydrangea  
Chart: Madeira PolyNeon 40  
Stitches: 4,763  
Thread used: 27.29m



Stop #: 24  
Element:  
Code: 1797  
Name: Hanukkuh Blue  
Chart: Madeira PolyNeon 40  
Stitches: 8,256  
Thread used: 42.65m

**Color Film**

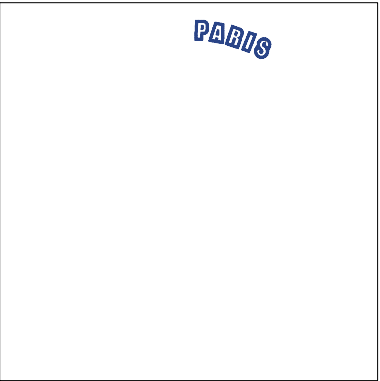
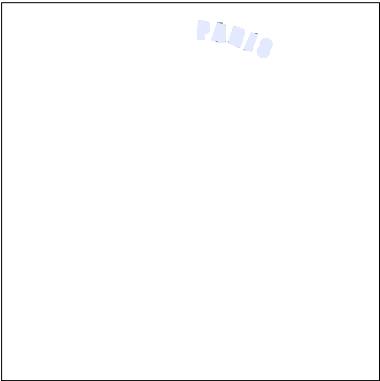
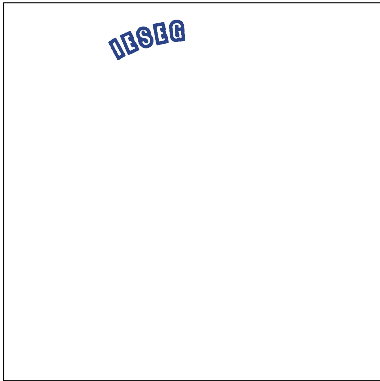
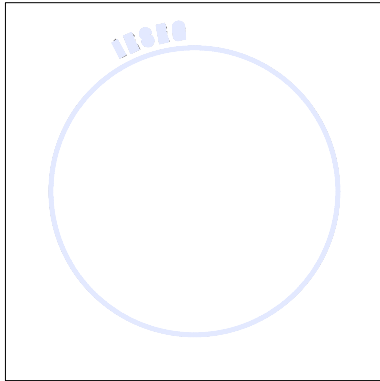
Wilcom EmbroideryStudio - Designing



Stitches: 152,616  
Height: 220.4 mm  
Width: 220.4 mm  
Colors: 12  
Colorway: Madeira Polyneon  
Zoom: 0.22

Design: **n°00490152806 \_12-26-23\_logo BDH 239**

Title: **n°00490152806 \_12-26-23\_logo BDH 239**

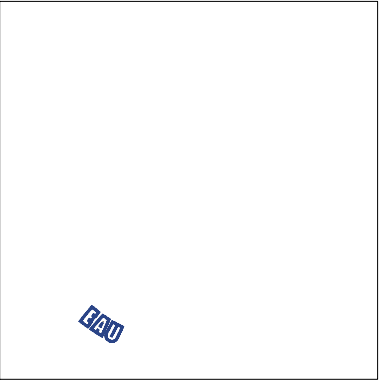
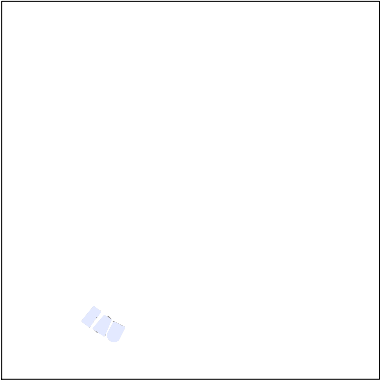
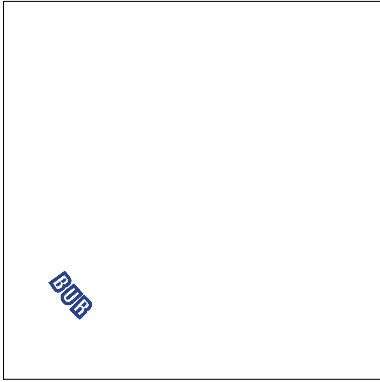
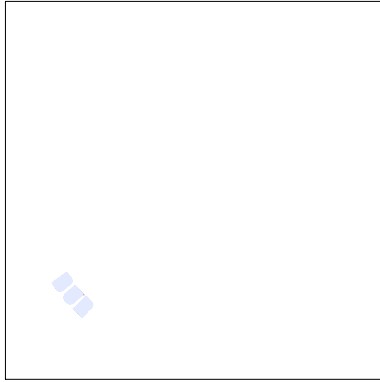


Stop #: 25  
Element:  
Code: 1801  
Name: Super White  
Chart: Madeira PolyNeon 40  
Stitches: 4,836  
Thread used: 25.52m

Stop #: 26  
Element:  
Code: 1797  
Name: Hanukkuh Blue  
Chart: Madeira PolyNeon 40  
Stitches: 1,508  
Thread used: 5.86m

Stop #: 27  
Element:  
Code: 1801  
Name: Super White  
Chart: Madeira PolyNeon 40  
Stitches: 1,111  
Thread used: 6.26m

Stop #: 28  
Element:  
Code: 1797  
Name: Hanukkuh Blue  
Chart: Madeira PolyNeon 40  
Stitches: 1,411  
Thread used: 5.43m

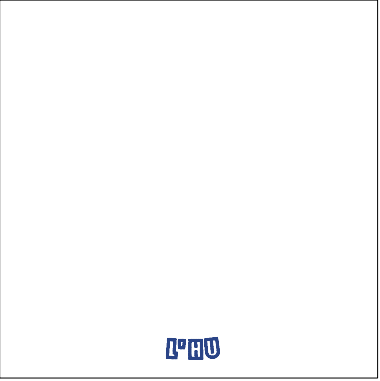
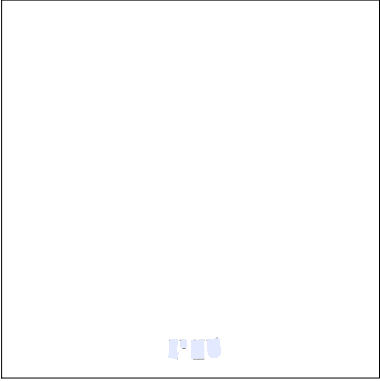
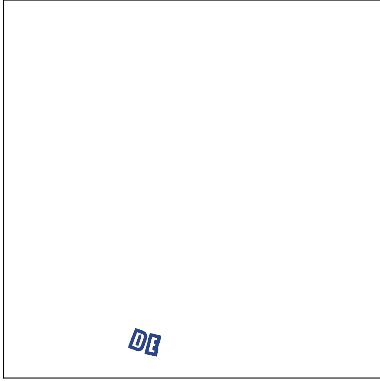
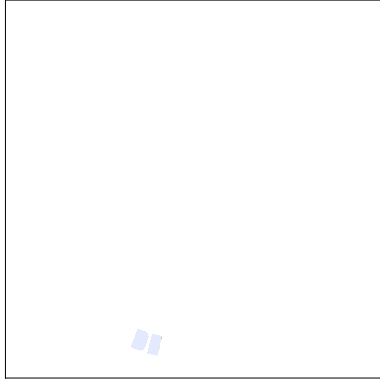


Stop #: 29  
Element:  
Code: 1801  
Name: Super White  
Chart: Madeira PolyNeon 40  
Stitches: 852  
Thread used: 4.74m

Stop #: 30  
Element:  
Code: 1797  
Name: Hanukkuh Blue  
Chart: Madeira PolyNeon 40  
Stitches: 888  
Thread used: 3.42m

Stop #: 31  
Element:  
Code: 1801  
Name: Super White  
Chart: Madeira PolyNeon 40  
Stitches: 658  
Thread used: 3.83m

Stop #: 32  
Element:  
Code: 1797  
Name: Hanukkuh Blue  
Chart: Madeira PolyNeon 40  
Stitches: 876  
Thread used: 3.42m



Stop #: 33  
Element:  
Code: 1801  
Name: Super White  
Chart: Madeira PolyNeon 40  
Stitches: 478  
Thread used: 2.85m

Stop #: 34  
Element:  
Code: 1797  
Name: Hanukkuh Blue  
Chart: Madeira PolyNeon 40  
Stitches: 574  
Thread used: 2.24m

Stop #: 35  
Element:  
Code: 1801  
Name: Super White  
Chart: Madeira PolyNeon 40  
Stitches: 647  
Thread used: 3.81m

Stop #: 36  
Element:  
Code: 1797  
Name: Hanukkuh Blue  
Chart: Madeira PolyNeon 40  
Stitches: 945  
Thread used: 3.71m

**Color Film**

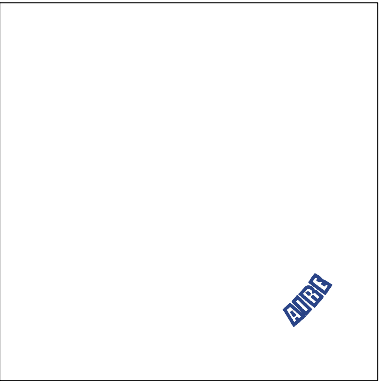
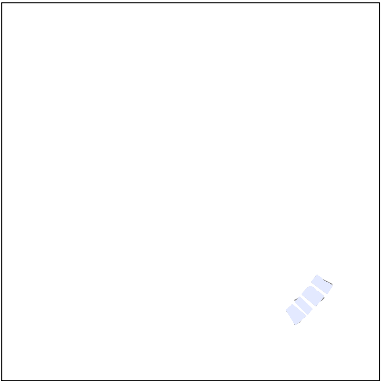
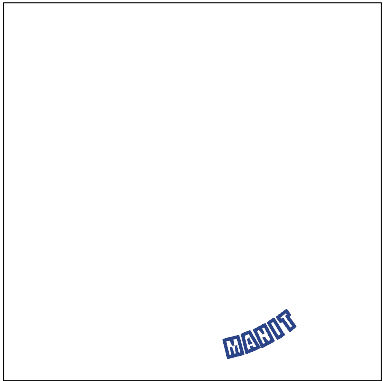
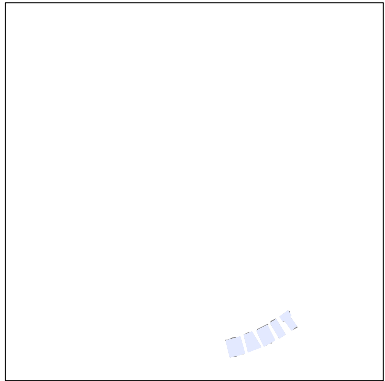
Wilcom EmbroideryStudio - Designing



Stitches: 152,616  
Height: 220.4 mm  
Width: 220.4 mm  
Colors: 12  
Colorway: Madeira Polyneon  
Zoom: 0.22

Design: **n°00490152806 \_12-26-23\_logo BDH 239**

Title: **n°00490152806 \_12-26-23\_logo BDH 239**



Stop #: 37  
Element:  
Code: 1801  
Name: Super White  
Chart: Madeira PolyNeon 40  
Stitches: 1,087  
Thread used: 5.99m

Stop #: 38  
Element:  
Code: 1797  
Name: Hanukkuh Blue  
Chart: Madeira PolyNeon 40  
Stitches: 1,445  
Thread used: 5.65m

Stop #: 39  
Element:  
Code: 1801  
Name: Super White  
Chart: Madeira PolyNeon 40  
Stitches: 812  
Thread used: 4.73m

Stop #: 40  
Element:  
Code: 1797  
Name: Hanukkuh Blue  
Chart: Madeira PolyNeon 40  
Stitches: 1,124  
Thread used: 4.37m