

# Production Worksheet

Wilcom EmbroideryStudio – Designing



Stitches: 45,157  
 Height: 81.8 mm  
 Width: 100.5 mm  
 Colors: 9  
 Colorway: Gunold Poly40  
 Zoom: 1:1

Design: n°8aaf0158823 \_08-58-19\_Logo Esthetic car 24 copie 1\_99mm  
 Title: n°8aaf0158823 \_08-58-19\_Logo Esthetic car 24 copie 1\_99mm

Machine format: Tajima  
 Color changes: 36  
 Stops: 37  
 Trims: 99  
 Appliqués: 0  
 Left: 50.3 mm  
 Right: 50.3 mm  
 Up: 40.9 mm  
 Down: 40.9 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 8220.3 mm<sup>2</sup>  
 Max stitch: 12.0 mm  
 Min stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total thread: 195.47m  
 Total bobbin: 60.12m



Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2	Black	4,038	61449		Gunold Poly 40
2.	30	Grey	10,681	61475		Gunold Poly 40
3.	29	Light Grey	1,510	61218		Gunold Poly 40
4.	2	Black	2,023	61449		Gunold Poly 40
5.	21	Dark Green	838	61079		Gunold Poly 40
6.	2	Black	572	61449		Gunold Poly 40
7.	29	Light Grey	387	61218		Gunold Poly 40
8.	20	Green	1,284	61101		Gunold Poly 40
9.	3	Yellow	328	61187		Gunold Poly 40
10.	2	Black	699	61449		Gunold Poly 40
11.	21	Dark Green	311	61079		Gunold Poly 40
12.	20	Green	902	61101		Gunold Poly 40
13.	3	Yellow	207	61187		Gunold Poly 40
14.	21	Dark Green	125	61079		Gunold Poly 40
15.	30	Grey	192	61475		Gunold Poly 40
16.	2	Black	954	61449		Gunold Poly 40
17.	25	Brown	92	61389		Gunold Poly 40
18.	29	Light Grey	674	61218		Gunold Poly 40
19.	20	Green	92	61101		Gunold Poly 40
20.	3	Yellow	35	61187		Gunold Poly 40
21.	29	Light Grey	1,055	61218		Gunold Poly 40
22.	20	Green	538	61101		Gunold Poly 40
23.	3	Yellow	91	61187		Gunold Poly 40
24.	30	Grey	103	61475		Gunold Poly 40
25.	31	Dark Grey	87	61353		Gunold Poly 40
26.	20	Green	1,651	61101		Gunold Poly 40
27.	3	Yellow	267	61187		Gunold Poly 40
28.	2	Black	8,080	61449		Gunold Poly 40
29.	21	Dark Green	1,322	61079		Gunold Poly 40
30.	29	Light Grey	2,793	61218		Gunold Poly 40
31.	1	Light Blue	2,317	61074		Gunold Poly 40
32.	31	Dark Grey	99	61353		Gunold Poly 40
33.	1	Light Blue	175	61074		Gunold Poly 40

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Title: **n°8aaf0158823 \_08-58-19\_Logo Esthetic car 24 copie 1\_99mm**

34. 2		139 61449	Gunold Poly 40
35. 31		117 61353	Gunold Poly 40
36. 1		204 61074	Gunold Poly 40
37. 2		173 61449	Gunold Poly 40

# Color Film

Wilcom EmbroideryStudio – Designing

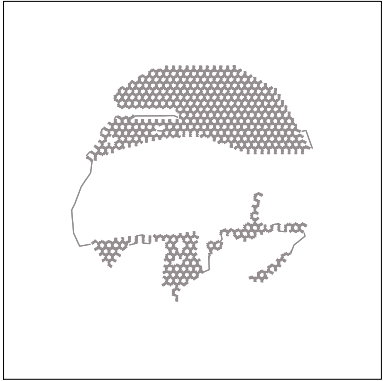


Stitches: 45,157  
 Height: 81.8 mm  
 Width: 100.5 mm  
 Colors: 9  
 Colorway: Gunold Poly40  
 Zoom: 0.47

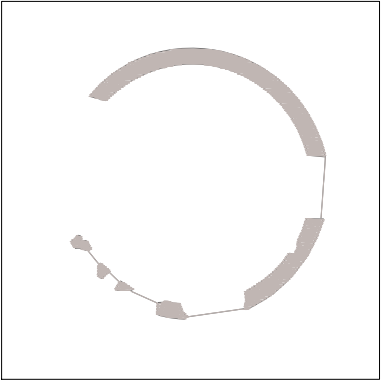
Design: **n°8aaf0158823 \_08-58-19\_Logo Esthetic car 24 copie 1\_99mm**  
 Title: **n°8aaf0158823 \_08-58-19\_Logo Esthetic car 24 copie 1\_99mm**



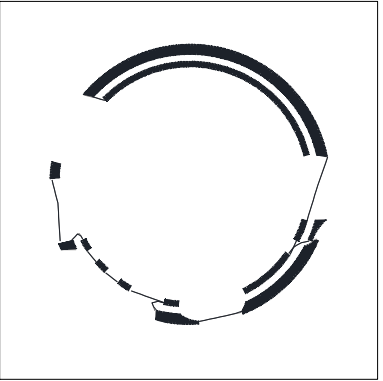
Color: 2  
 Stop: 1  
 Element:  
 Code: 61449  
 Name:  
 Chart: Gunold Poly 40  
 Stitches: 4,038  
 Thread used: 24.69m



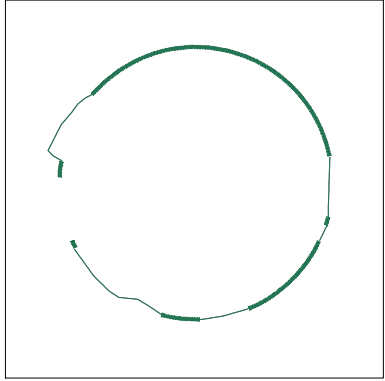
Color: 30  
 Stop: 2  
 Element:  
 Code: 61475  
 Name:  
 Chart: Gunold Poly 40  
 Stitches: 10,681  
 Thread used: 32.20m



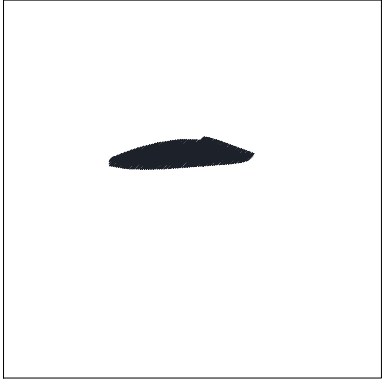
Color: 29  
 Stop: 3  
 Element:  
 Code: 61218  
 Name:  
 Chart: Gunold Poly 40  
 Stitches: 1,510  
 Thread used: 8.05m



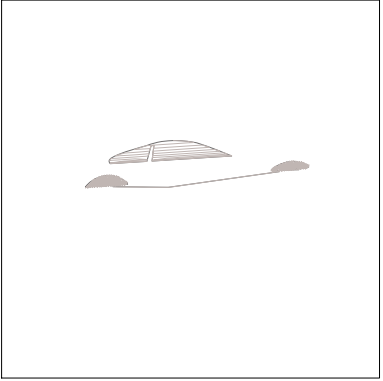
Color: 2  
 Stop: 4  
 Element:  
 Code: 61449  
 Name:  
 Chart: Gunold Poly 40  
 Stitches: 2,023  
 Thread used: 9.86m



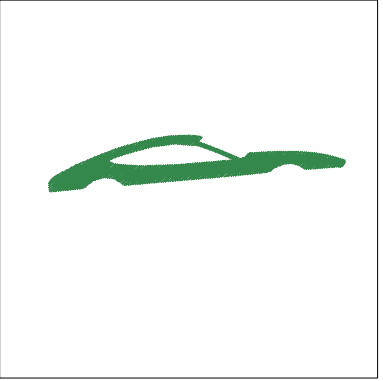
Color: 21  
 Stop: 5  
 Element:  
 Code: 61079  
 Name:  
 Chart: Gunold Poly 40  
 Stitches: 838  
 Thread used: 3.07m



Color: 2  
 Stop: 6  
 Element:  
 Code: 61449  
 Name:  
 Chart: Gunold Poly 40  
 Stitches: 572  
 Thread used: 3.18m



Color: 29  
 Stop: 7  
 Element:  
 Code: 61218  
 Name:  
 Chart: Gunold Poly 40  
 Stitches: 387  
 Thread used: 1.78m



Color: 20  
 Stop: 8  
 Element:  
 Code: 61101  
 Name:  
 Chart: Gunold Poly 40  
 Stitches: 1,284  
 Thread used: 6.75m

**Color Film**

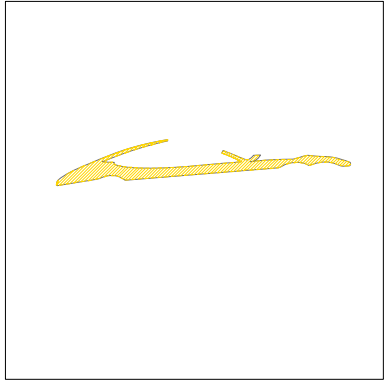
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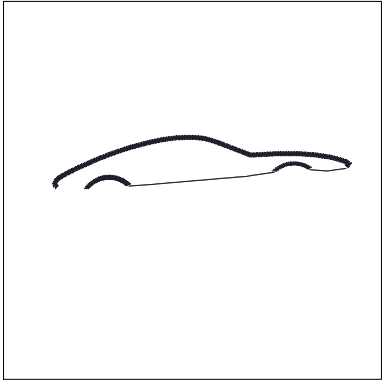
Stitches: 45,157  
Height: 81.8 mm  
Width: 100.5 mm  
Colors: 9  
Colorway: Gunold Poly40  
Zoom: 0.47

Design: **n°8aaf0158823 \_08-58-19\_Logo Esthetic car 24 copie 1\_99mm**

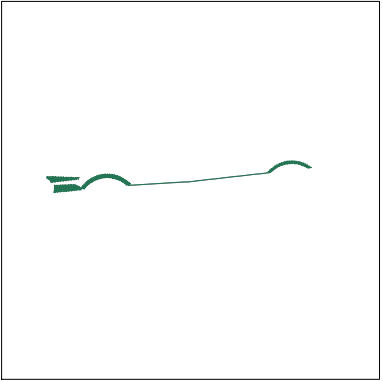
Title: **n°8aaf0158823 \_08-58-19\_Logo Esthetic car 24 copie 1\_99mm**



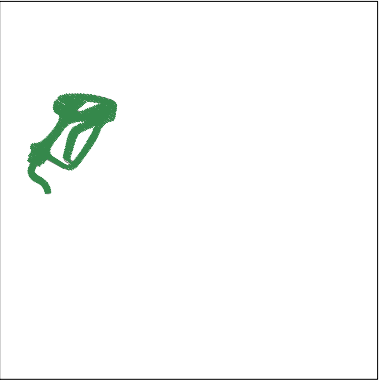
Color: 3  
Stop: 9  
Element:  
Code: 61187  
Name:  
Chart: Gunold Poly 40  
Stitches: 328  
Thread used: 1.39m



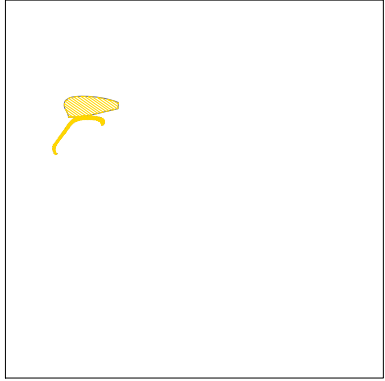
Color: 2  
Stop: 10  
Element:  
Code: 61449  
Name:  
Chart: Gunold Poly 40  
Stitches: 699  
Thread used: 2.68m



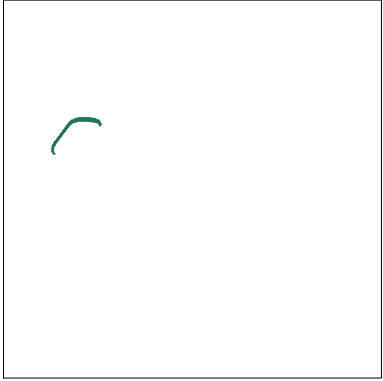
Color: 21  
Stop: 11  
Element:  
Code: 61079  
Name:  
Chart: Gunold Poly 40  
Stitches: 311  
Thread used: 1.17m



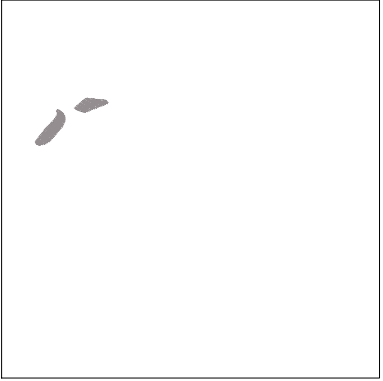
Color: 20  
Stop: 12  
Element:  
Code: 61101  
Name:  
Chart: Gunold Poly 40  
Stitches: 902  
Thread used: 4.17m



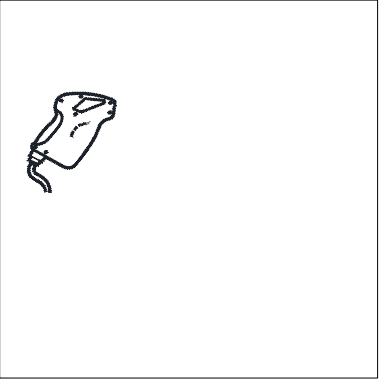
Color: 3  
Stop: 13  
Element:  
Code: 61187  
Name:  
Chart: Gunold Poly 40  
Stitches: 207  
Thread used: 0.82m



Color: 21  
Stop: 14  
Element:  
Code: 61079  
Name:  
Chart: Gunold Poly 40  
Stitches: 125  
Thread used: 0.44m



Color: 30  
Stop: 15  
Element:  
Code: 61475  
Name:  
Chart: Gunold Poly 40  
Stitches: 192  
Thread used: 0.85m



Color: 2  
Stop: 16  
Element:  
Code: 61449  
Name:  
Chart: Gunold Poly 40  
Stitches: 954  
Thread used: 3.08m

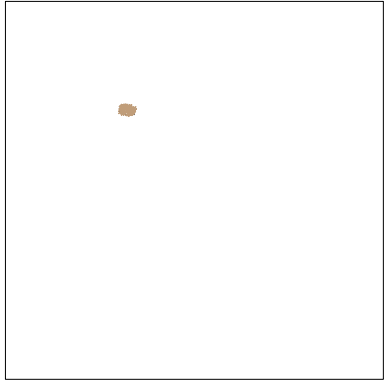
# Color Film

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Stitches: 45,157  
Height: 81.8 mm  
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Colors: 9  
Colorway: Gunold Poly40  
Zoom: 0.47

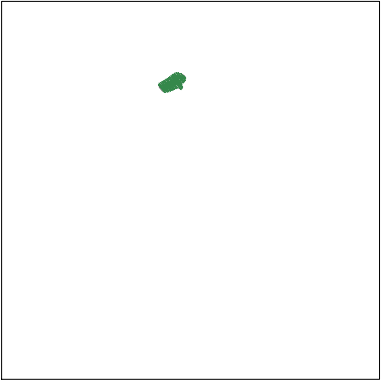
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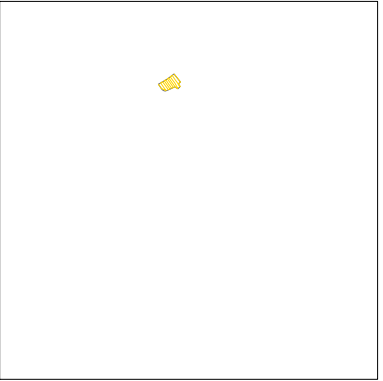
Color: 25  
Stop: 17  
Element:  
Code: 61389  
Name:  
Chart: Gunold Poly 40  
Stitches: 92  
Thread used: 0.36m



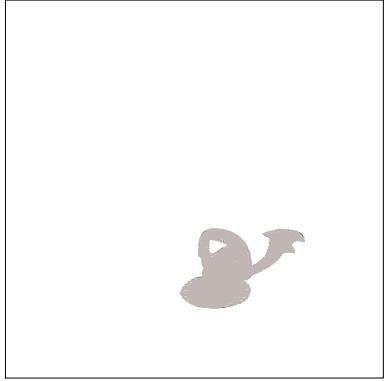
Color: 29  
Stop: 18  
Element:  
Code: 61218  
Name:  
Chart: Gunold Poly 40  
Stitches: 674  
Thread used: 2.48m



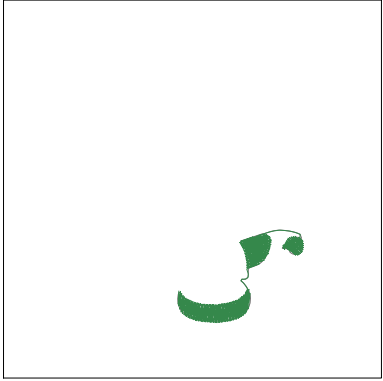
Color: 20  
Stop: 19  
Element:  
Code: 61101  
Name:  
Chart: Gunold Poly 40  
Stitches: 92  
Thread used: 0.41m



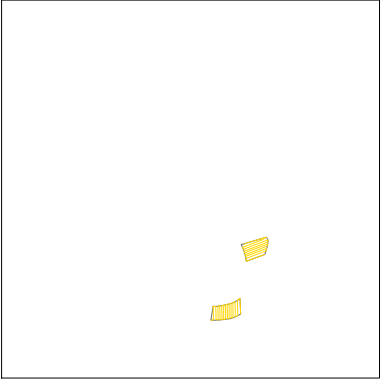
Color: 3  
Stop: 20  
Element:  
Code: 61187  
Name:  
Chart: Gunold Poly 40  
Stitches: 35  
Thread used: 0.14m



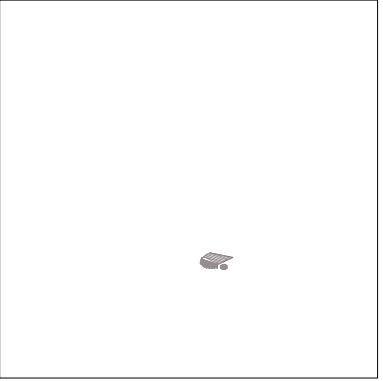
Color: 29  
Stop: 21  
Element:  
Code: 61218  
Name:  
Chart: Gunold Poly 40  
Stitches: 1,055  
Thread used: 5.47m



Color: 20  
Stop: 22  
Element:  
Code: 61101  
Name:  
Chart: Gunold Poly 40  
Stitches: 538  
Thread used: 2.68m



Color: 3  
Stop: 23  
Element:  
Code: 61187  
Name:  
Chart: Gunold Poly 40  
Stitches: 91  
Thread used: 0.40m



Color: 30  
Stop: 24  
Element:  
Code: 61475  
Name:  
Chart: Gunold Poly 40  
Stitches: 103  
Thread used: 0.41m

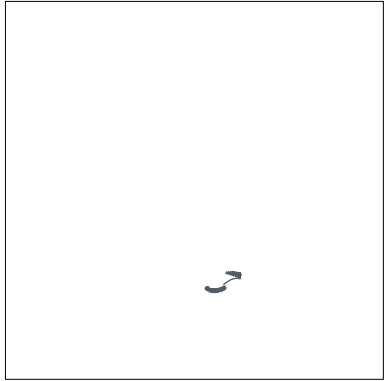
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Stitches: 45,157  
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Colors: 9  
Colorway: Gunold Poly40  
Zoom: 0.47

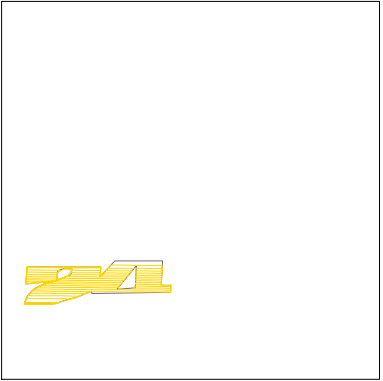
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Color: 31  
Stop: 25  
Element:  
Code: 61353  
Name:  
Chart: Gunold Poly 40  
Stitches: 87  
Thread used: 0.30m



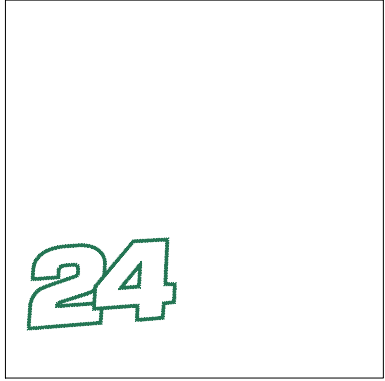
Color: 20  
Stop: 26  
Element:  
Code: 61101  
Name:  
Chart: Gunold Poly 40  
Stitches: 1,651  
Thread used: 10.03m



Color: 3  
Stop: 27  
Element:  
Code: 61187  
Name:  
Chart: Gunold Poly 40  
Stitches: 267  
Thread used: 1.44m



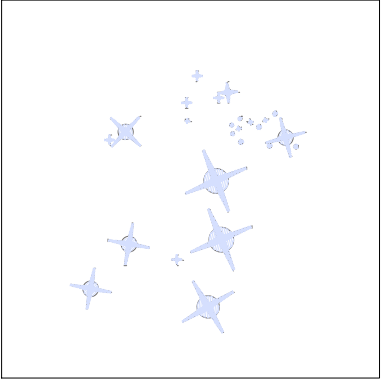
Color: 2  
Stop: 28  
Element:  
Code: 61449  
Name:  
Chart: Gunold Poly 40  
Stitches: 8,080  
Thread used: 33.35m



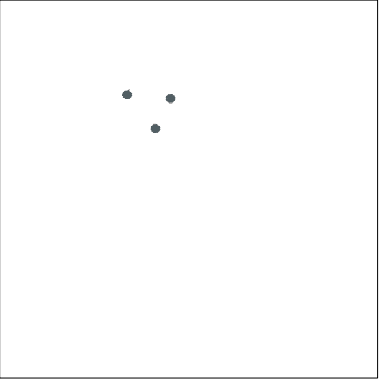
Color: 21  
Stop: 29  
Element:  
Code: 61079  
Name:  
Chart: Gunold Poly 40  
Stitches: 1,322  
Thread used: 4.55m



Color: 29  
Stop: 30  
Element:  
Code: 61218  
Name:  
Chart: Gunold Poly 40  
Stitches: 2,793  
Thread used: 14.04m



Color: 1  
Stop: 31  
Element:  
Code: 61074  
Name:  
Chart: Gunold Poly 40  
Stitches: 2,317  
Thread used: 8.49m



Color: 31  
Stop: 32  
Element:  
Code: 61353  
Name:  
Chart: Gunold Poly 40  
Stitches: 99  
Thread used: 0.35m

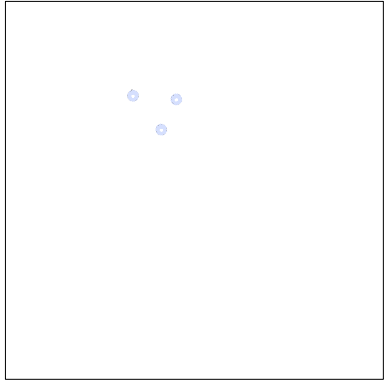
**Color Film**

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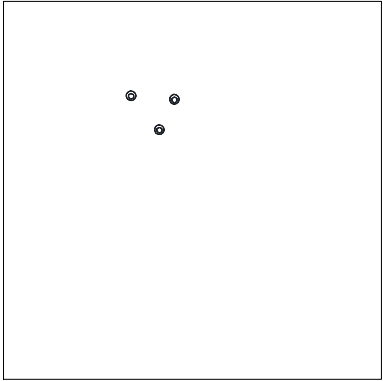


Stitches: 45,157  
Height: 81.8 mm  
Width: 100.5 mm  
Colors: 9  
Colorway: Gunold Poly40  
Zoom: 0.47

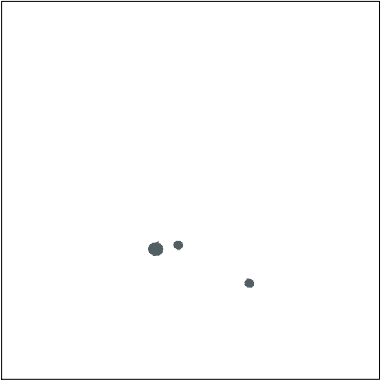
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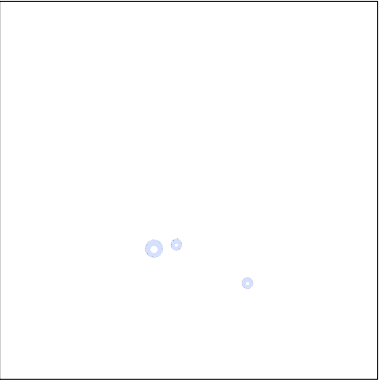
Color: 1  
Stop: 33  
Element:  
Code: 61074  
Name:  
Chart: Gunold Poly 40  
Stitches: 175  
Thread used: 0.56m



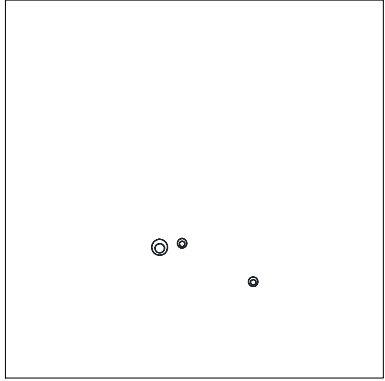
Color: 2  
Stop: 34  
Element:  
Code: 61449  
Name:  
Chart: Gunold Poly 40  
Stitches: 139  
Thread used: 0.42m



Color: 31  
Stop: 35  
Element:  
Code: 61353  
Name:  
Chart: Gunold Poly 40  
Stitches: 117  
Thread used: 0.46m



Color: 1  
Stop: 36  
Element:  
Code: 61074  
Name:  
Chart: Gunold Poly 40  
Stitches: 204  
Thread used: 0.70m



Color: 2  
Stop: 37  
Element:  
Code: 61449  
Name:  
Chart: Gunold Poly 40  
Stitches: 173  
Thread used: 0.52m