

Production Worksheet

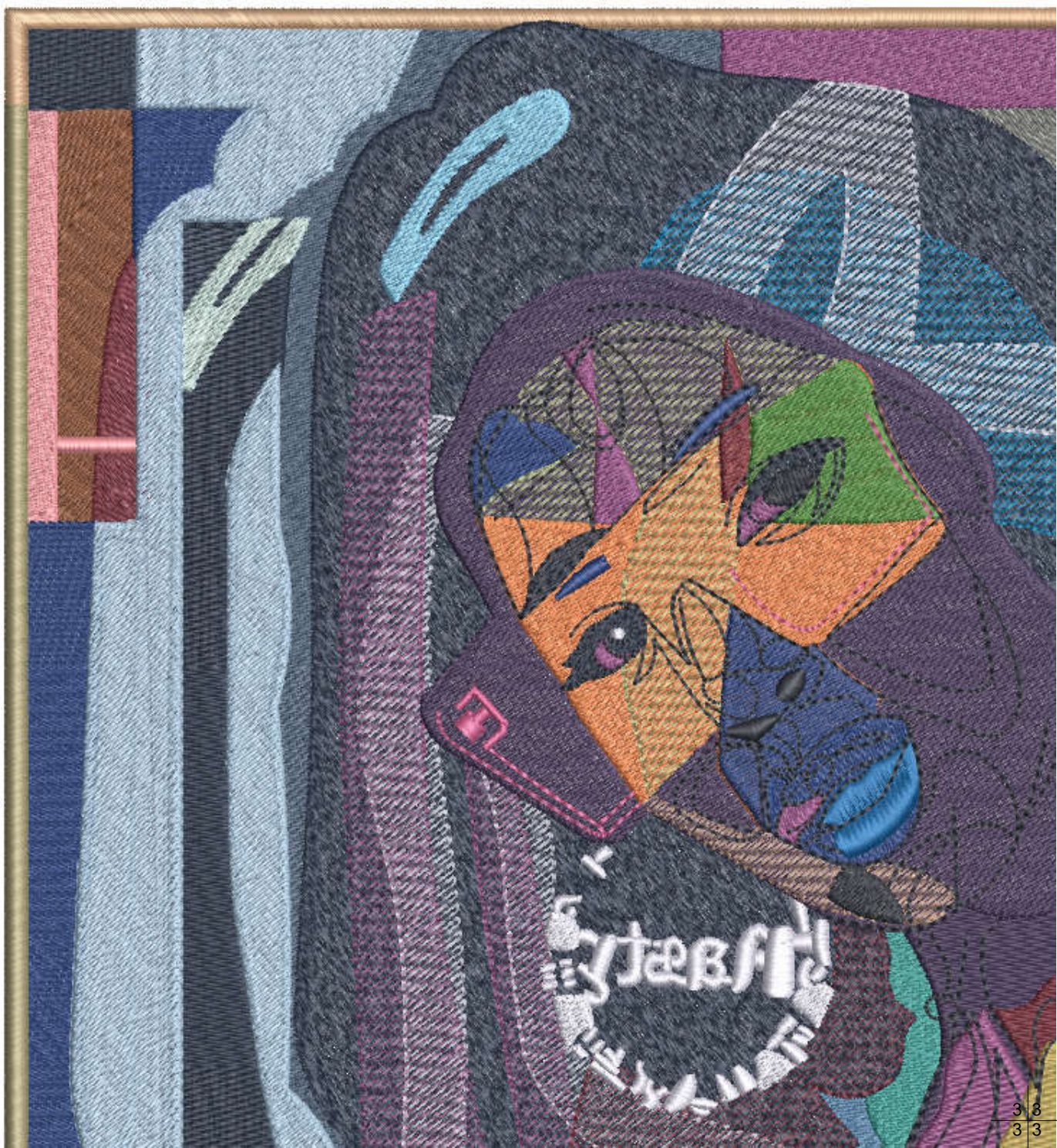
Wilcom EmbroideryStudio – Designing



Design: n°f9130175701_12-49-57_AMANI LEWIS
Title: n°f9130175701_12-49-57_AMANI LEWIS

Stitches: 327,461
Height: 408.7 mm
Width: 350.5 mm
Colors: 37
Colorway: Isacord 40
Zoom: 1:1

1	1
1	1



2	2
2	2

3	8
3	3

Production Worksheet

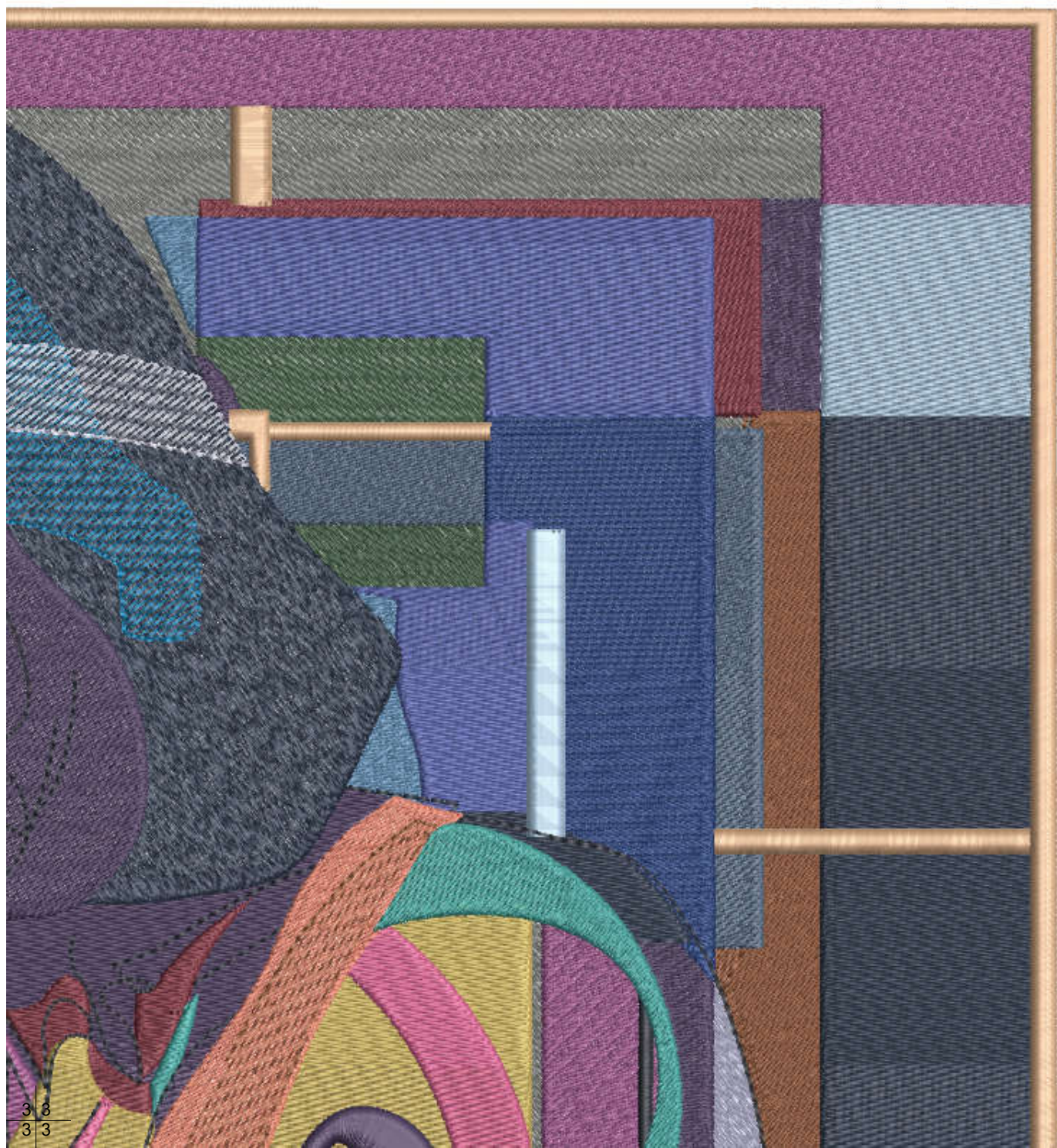
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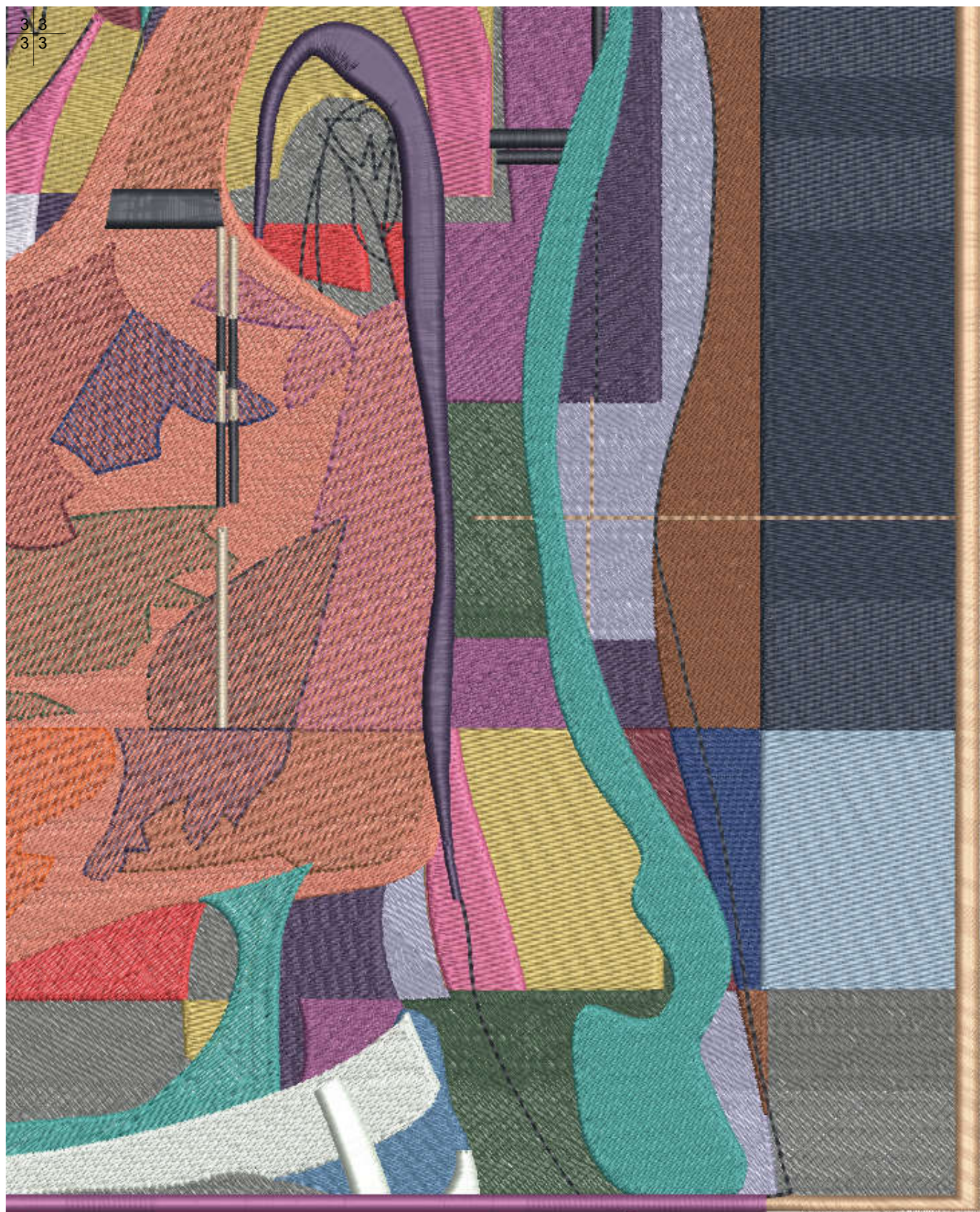
1 1
1 1



3 8
3 3

4 4
4 4





Production Worksheet

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Machine format: Tajima
 Color changes: 69
 Stops: 70
 Trims: 158
 Appliqués: 0
 Left: 175.2 mm
 Right: 175.2 mm
 Up: 204.4 mm
 Down: 204.4 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 143261.0 mm²
 Max stitch: 13.5 mm
 Min stitch: 0.0 mm
 Max jump: 8.2 mm
 Total thread: 2146.26m
 Total bobbin: 879.61m

35. 8		729	2113	Cranberry	Isacord 40
36. 16		262	3333	Fire Blue	Isacord 40
37. 5		1,009	1304	Red Pepper	Isacord 40
38. 2		1,320	3574	Darkest Blue	Isacord 40
39. 24		881	0861	Tantone	Isacord 40
40. 82		9,135	4610	Deep Aqua	Isacord 40
41. 13		2,259	3536	Heraldic	Isacord 40
42. 73		1,298	3810	Laguna	Isacord 40
43. 71		3,404	5770	Spanish Moss	Isacord 40
44. 14		32,735	3554	Navy	Isacord 40
45. 77		960	3710	Blue Bird	Isacord 40
46. 1		2,075	0010	Silky White	Isacord 40
47. 12		1,668	2504	Plum	Isacord 40
48. 8		753	2113	Cranberry	Isacord 40
49. 78		775	3920	Chicory	Isacord 40
50. 1		2,588	0010	Silky White	Isacord 40
51. 13		11,067	3536	Heraldic	Isacord 40
52. 16		309	3333	Fire Blue	Isacord 40
53. 19		439	5822	Kiwi	Isacord 40
54. 64		290	2504	Plum	Isacord 40
55. 25		264	1141	Tan	Isacord 40
56. 46		5,614	1220	Apricot	Isacord 40
57. 14		132	3554	Navy	Isacord 40
58. 19		322	5822	Kiwi	Isacord 40
59. 8		229	2113	Cranberry	Isacord 40
60. 20		859	5513	Ming	Isacord 40
61. 16		1,807	3333	Fire Blue	Isacord 40
62. 12		100	2504	Plum	Isacord 40
63. 116		224	3522	Blue	Isacord 40
64. 14		660	3554	Navy	Isacord 40
65. 12		155	2504	Plum	Isacord 40
66. 16		223	3333	Fire Blue	Isacord 40
67. 10		403	2520	Garden Rose	Isacord 40
68. 69		2,661	3574	Darkest Blue	Isacord 40
69. 1		22	0010	Silky White	Isacord 40
70. 12		1,784	2504	Plum	Isacord 40

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	81		22,338	0111	Whale	Isacord 40
2.	11		8,800	3450	Lavendar	Isacord 40
3.	22		8,036	5555	Deep Green	Isacord 40
4.	73		3,803	3810	Laguna	Isacord 40
5.	84		3,220	4610	Deep Aqua	Isacord 40
6.	54		1,957	1720	Not Quite Red	Isacord 40
7.	13		5,641	3536	Heraldic	Isacord 40
8.	27		8,800	1342	Rust	Isacord 40
9.	8		9,946	2113	Cranberry	Isacord 40
10.	66		3,314	1840	Corsage	Isacord 40
11.	74		11,078	3654	Blue Shadow	Isacord 40
12.	64		11,799	2504	Plum	Isacord 40
13.	16		14,197	3333	Fire Blue	Isacord 40
14.	58		12,323	3210	Blueberry	Isacord 40
15.	14		31,992	3554	Navy	Isacord 40
16.	86		899	4250	Snomoon	Isacord 40
17.	18		16,687	3840	Oxford	Isacord 40
18.	25		6,731	1141	Tan	Isacord 40
19.	38		3,159	0453	Army Drab	Isacord 40
20.	13		6,439	3536	Heraldic	Isacord 40
21.	12		1,116	2504	Plum	Isacord 40
22.	8		810	2113	Cranberry	Isacord 40
23.	82		149	4610	Deep Aqua	Isacord 40
24.	1		745	0010	Silky White	Isacord 40
25.	39		9,073	0232	Seaweed	Isacord 40
26.	10		2,624	2520	Garden Rose	Isacord 40
27.	69		1,929	3574	Darkest Blue	Isacord 40
28.	51		26,778	1430	Melon	Isacord 40
29.	13		362	3536	Heraldic	Isacord 40
30.	12		667	2504	Plum	Isacord 40
31.	2		306	3574	Darkest Blue	Isacord 40
32.	26		779	1233	Pony	Isacord 40
33.	13		553	3536	Heraldic	Isacord 40
34.	22		994	5555	Deep Green	Isacord 40

Color Film

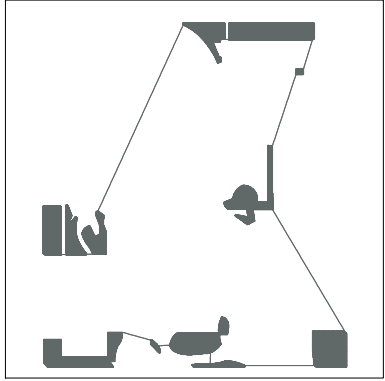
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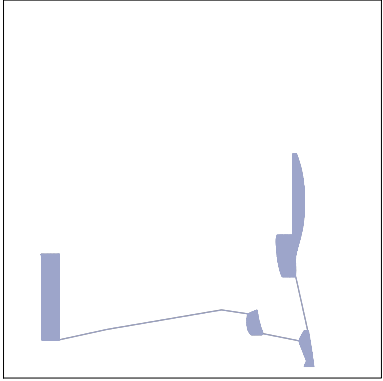
Stitches: 327,461
Height: 408.7 mm
Width: 350.5 mm
Colors: 37
Colorway: Isacord 40
Zoom: 0.12

Design: n°f9130175701 _12-49-57_ AMANI LEWIS

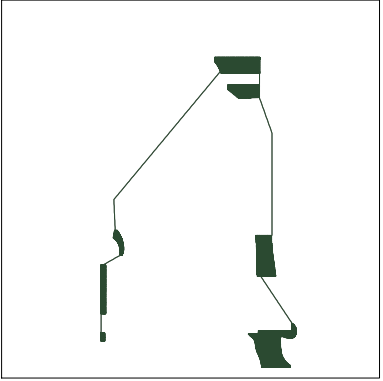
Title: n°f9130175701 _12-49-57_ AMANI LEWIS



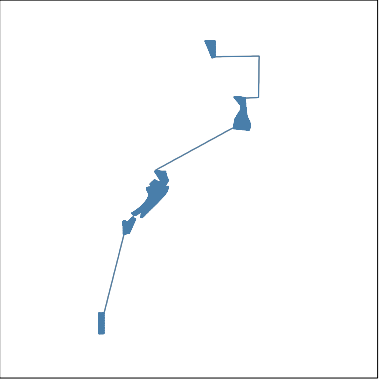
Color: 81
Stop: 1
Element:
Code: 0111
Name: Whale
Chart: Isacord 40
Stitches: 22,338
Thread used: 143.57m



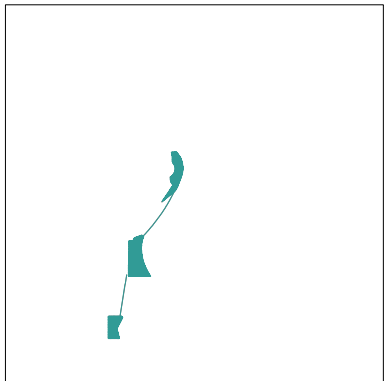
Color: 11
Stop: 2
Element:
Code: 3450
Name: Lavendar
Chart: Isacord 40
Stitches: 8,800
Thread used: 56.71m



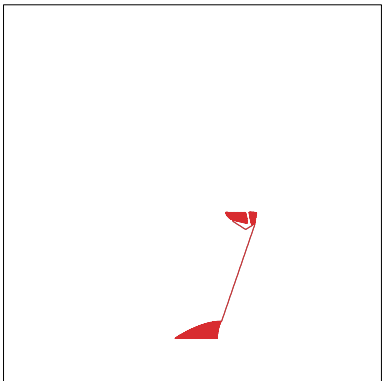
Color: 22
Stop: 3
Element:
Code: 5555
Name: Deep Green
Chart: Isacord 40
Stitches: 8,036
Thread used: 50.69m



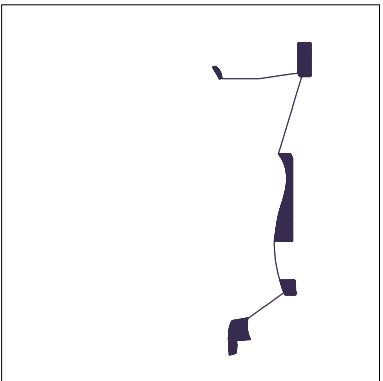
Color: 73
Stop: 4
Element:
Code: 3810
Name: Laguna
Chart: Isacord 40
Stitches: 3,803
Thread used: 22.30m



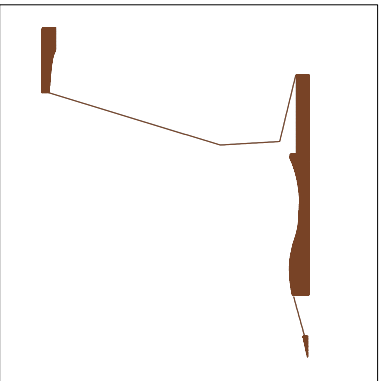
Color: 84
Stop: 5
Element:
Code: 4610
Name: Deep Aqua
Chart: Isacord 40
Stitches: 3,220
Thread used: 19.32m



Color: 54
Stop: 6
Element:
Code: 1720
Name: Not Quite Red
Chart: Isacord 40
Stitches: 1,957
Thread used: 11.86m



Color: 13
Stop: 7
Element:
Code: 3536
Name: Heraldic
Chart: Isacord 40
Stitches: 5,641
Thread used: 34.89m



Color: 27
Stop: 8
Element:
Code: 1342
Name: Rust
Chart: Isacord 40
Stitches: 8,800
Thread used: 58.12m

Color Film

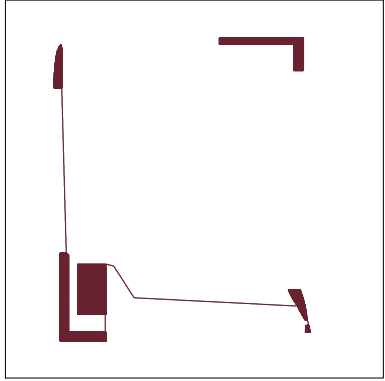
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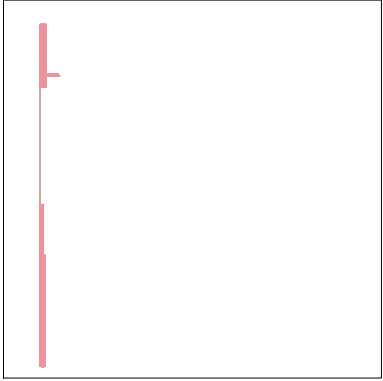
Stitches: 327,461
 Height: 408.7 mm
 Width: 350.5 mm
 Colors: 37
 Colorway: Isacord 40
 Zoom: 0.12

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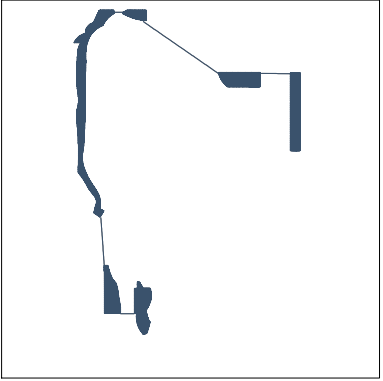
Title: n°f9130175701 _12-49-57_ AMANI LEWIS



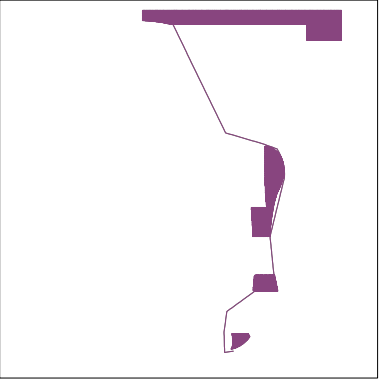
Color: 8
 Stop: 9
 Element:
 Code: 2113
 Name: Cranberry
 Chart: Isacord 40
 Stitches: 9,946
 Thread used: 62.17m



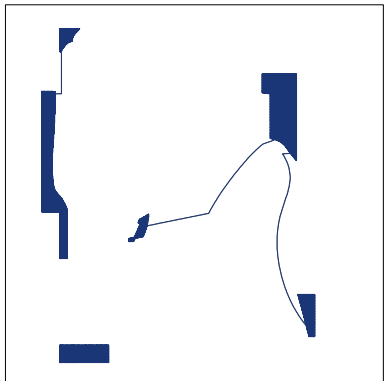
Color: 66
 Stop: 10
 Element:
 Code: 1840
 Name: Corsage
 Chart: Isacord 40
 Stitches: 3,314
 Thread used: 24.33m



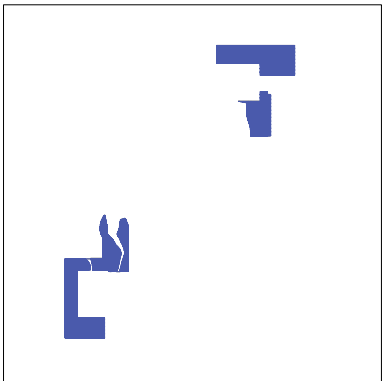
Color: 74
 Stop: 11
 Element:
 Code: 3654
 Name: Blue Shadow
 Chart: Isacord 40
 Stitches: 11,078
 Thread used: 67.78m



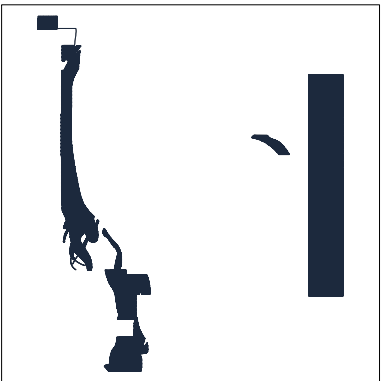
Color: 64
 Stop: 12
 Element:
 Code: 2504
 Name: Plum
 Chart: Isacord 40
 Stitches: 11,799
 Thread used: 78.31m



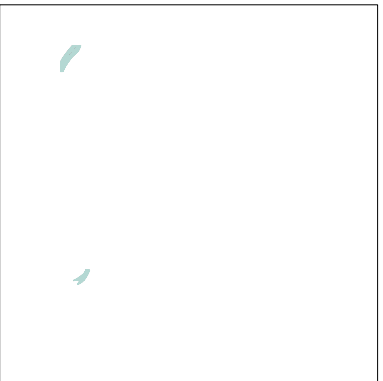
Color: 16
 Stop: 13
 Element:
 Code: 3333
 Name: Fire Blue
 Chart: Isacord 40
 Stitches: 14,197
 Thread used: 90.68m



Color: 58
 Stop: 14
 Element:
 Code: 3210
 Name: Blueberry
 Chart: Isacord 40
 Stitches: 12,323
 Thread used: 81.46m



Color: 14
 Stop: 15
 Element:
 Code: 3554
 Name: Navy
 Chart: Isacord 40
 Stitches: 31,992
 Thread used: 212.11m



Color: 86
 Stop: 16
 Element:
 Code: 4250
 Name: Snomoon
 Chart: Isacord 40
 Stitches: 899
 Thread used: 4.64m

Color Film

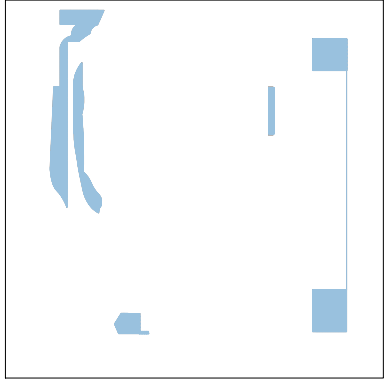
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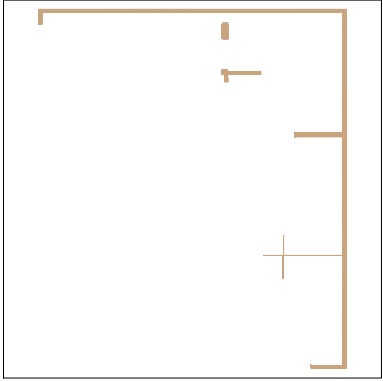
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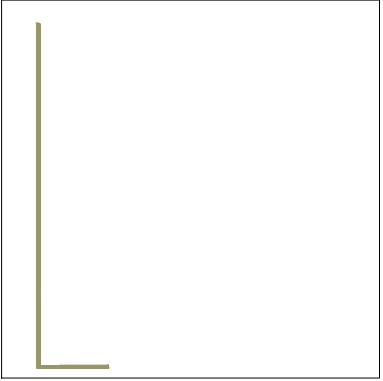
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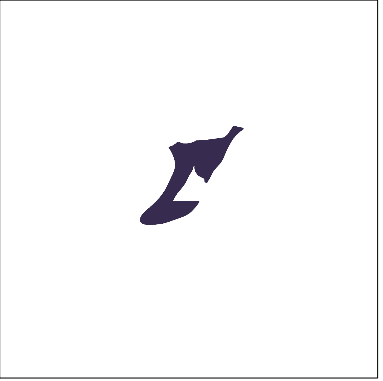
Color: 18
 Stop: 17
 Element:
 Code: 3840
 Name: Oxford
 Chart: Isacord 40
 Stitches: 16,687
 Thread used: 111.00m



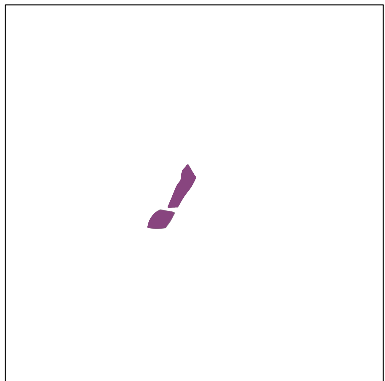
Color: 25
 Stop: 18
 Element:
 Code: 1141
 Name: Tan
 Chart: Isacord 40
 Stitches: 6,731
 Thread used: 49.99m



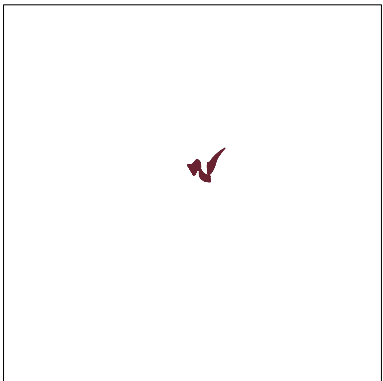
Color: 38
 Stop: 19
 Element:
 Code: 0453
 Name: Army Drab
 Chart: Isacord 40
 Stitches: 3,159
 Thread used: 22.78m



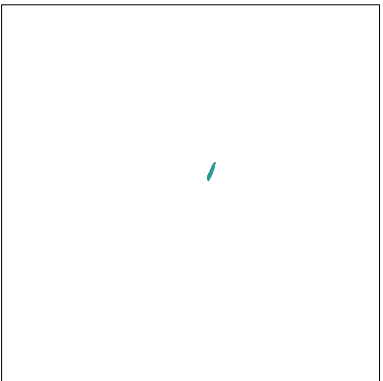
Color: 13
 Stop: 20
 Element:
 Code: 3536
 Name: Heraldic
 Chart: Isacord 40
 Stitches: 6,439
 Thread used: 43.22m



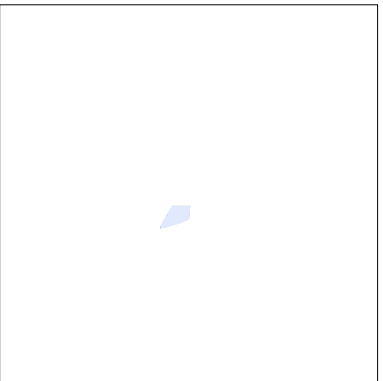
Color: 12
 Stop: 21
 Element:
 Code: 2504
 Name: Plum
 Chart: Isacord 40
 Stitches: 1,116
 Thread used: 6.93m



Color: 8
 Stop: 22
 Element:
 Code: 2113
 Name: Cranberry
 Chart: Isacord 40
 Stitches: 810
 Thread used: 4.46m



Color: 82
 Stop: 23
 Element:
 Code: 4610
 Name: Deep Aqua
 Chart: Isacord 40
 Stitches: 149
 Thread used: 0.64m



Color: 1
 Stop: 24
 Element:
 Code: 0010
 Name: Silky White
 Chart: Isacord 40
 Stitches: 745
 Thread used: 4.82m

Color Film

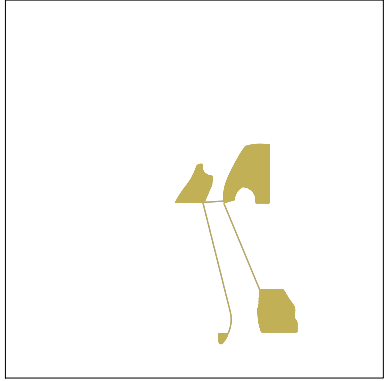
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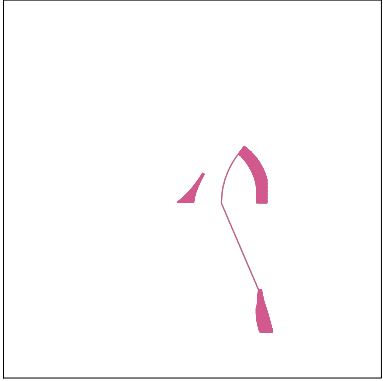
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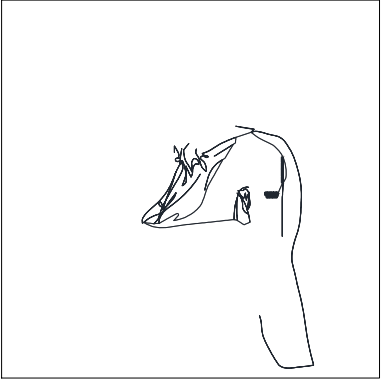
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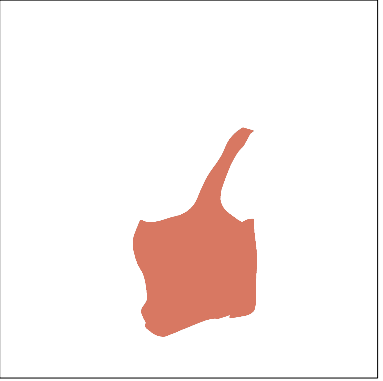
Color: 39
Stop: 25
Element:
Code: 0232
Name: Seaweed
Chart: Isacord 40
Stitches: 9,073
Thread used: 61.04m



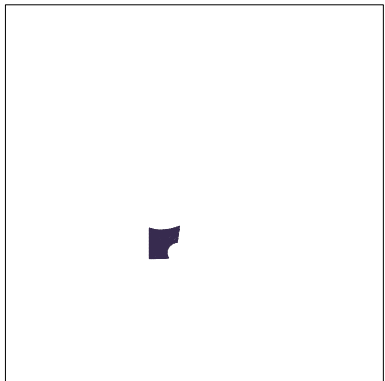
Color: 10
Stop: 26
Element:
Code: 2520
Name: Garden Rose
Chart: Isacord 40
Stitches: 2,624
Thread used: 16.22m



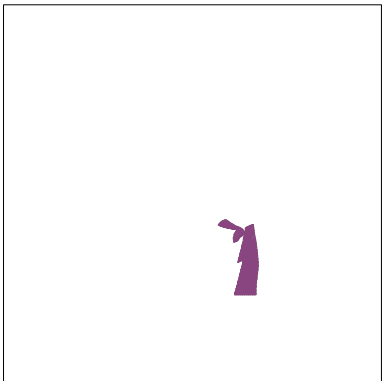
Color: 69
Stop: 27
Element:
Code: 3574
Name: Darkest Blue
Chart: Isacord 40
Stitches: 1,929
Thread used: 9.73m



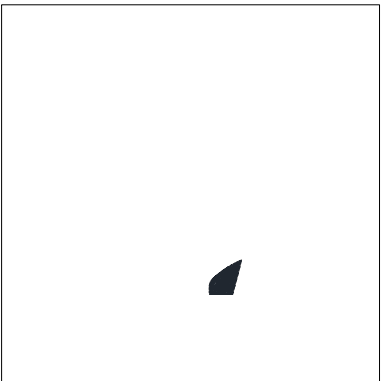
Color: 51
Stop: 28
Element:
Code: 1430
Name: Melon
Chart: Isacord 40
Stitches: 26,778
Thread used: 191.43m



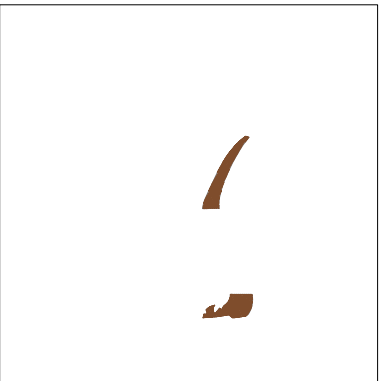
Color: 13
Stop: 29
Element:
Code: 3536
Name: Heraldic
Chart: Isacord 40
Stitches: 362
Thread used: 2.19m



Color: 12
Stop: 30
Element:
Code: 2504
Name: Plum
Chart: Isacord 40
Stitches: 667
Thread used: 4.02m



Color: 2
Stop: 31
Element:
Code: 3574
Name: Darkest Blue
Chart: Isacord 40
Stitches: 306
Thread used: 1.92m



Color: 26
Stop: 32
Element:
Code: 1233
Name: Pony
Chart: Isacord 40
Stitches: 779
Thread used: 4.66m

Color Film

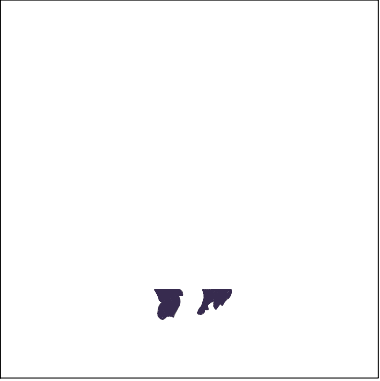
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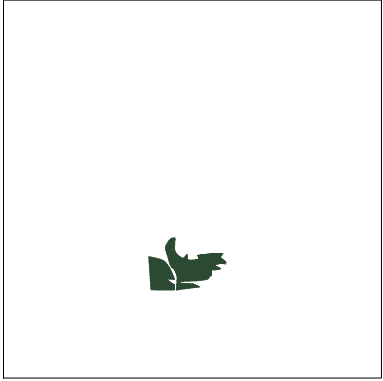
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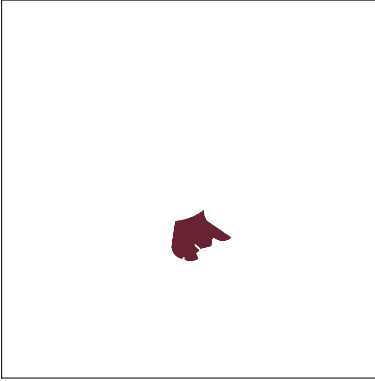
Title: n°f9130175701_12-49-57_AMANI LEWIS



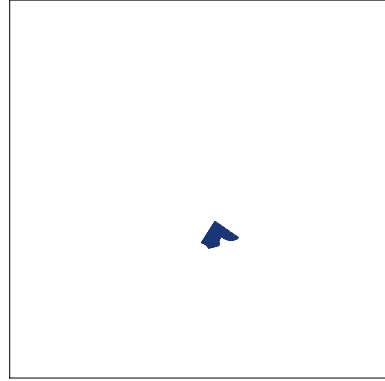
Color: 13
Stop: 33
Element:
Code: 3536
Name: Heraldic
Chart: Isacord 40
Stitches: 553
Thread used: 3.22m



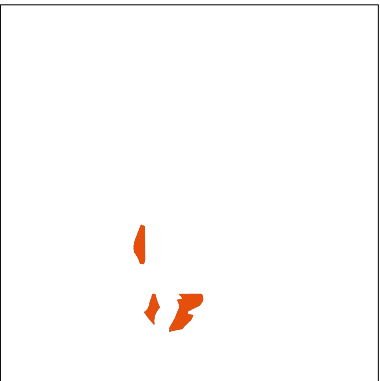
Color: 22
Stop: 34
Element:
Code: 5555
Name: Deep Green
Chart: Isacord 40
Stitches: 994
Thread used: 5.85m



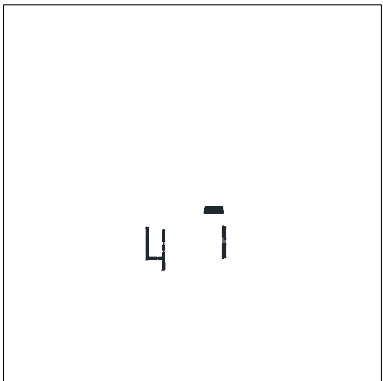
Color: 8
Stop: 35
Element:
Code: 2113
Name: Cranberry
Chart: Isacord 40
Stitches: 729
Thread used: 4.44m



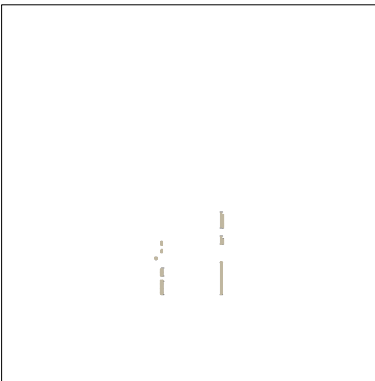
Color: 16
Stop: 36
Element:
Code: 3333
Name: Fire Blue
Chart: Isacord 40
Stitches: 262
Thread used: 1.49m



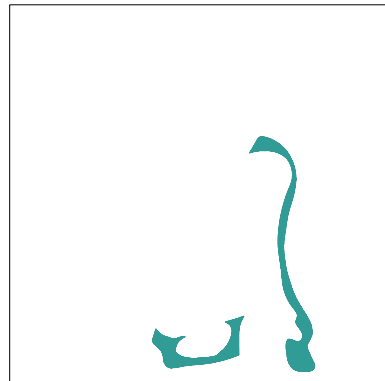
Color: 5
Stop: 37
Element:
Code: 1304
Name: Red Pepper
Chart: Isacord 40
Stitches: 1,009
Thread used: 6.13m



Color: 2
Stop: 38
Element:
Code: 3574
Name: Darkest Blue
Chart: Isacord 40
Stitches: 1,320
Thread used: 7.33m



Color: 24
Stop: 39
Element:
Code: 0861
Name: Tantone
Chart: Isacord 40
Stitches: 881
Thread used: 3.90m



Color: 82
Stop: 40
Element:
Code: 4610
Name: Deep Aqua
Chart: Isacord 40
Stitches: 9,135
Thread used: 57.32m

Color Film

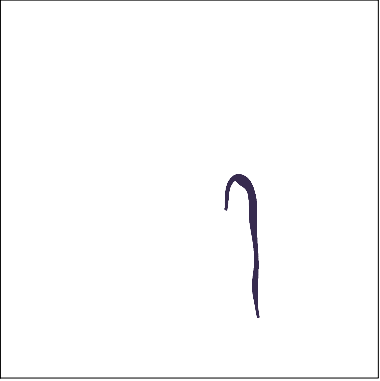
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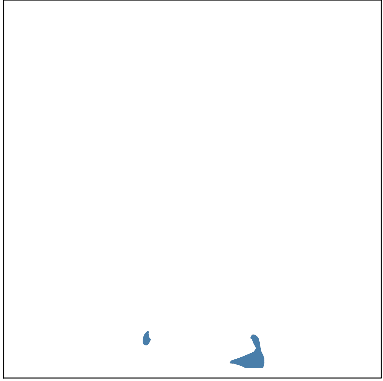
Stitches: 327,461
Height: 408.7 mm
Width: 350.5 mm
Colors: 37
Colorway: Isacord 40
Zoom: 0.12

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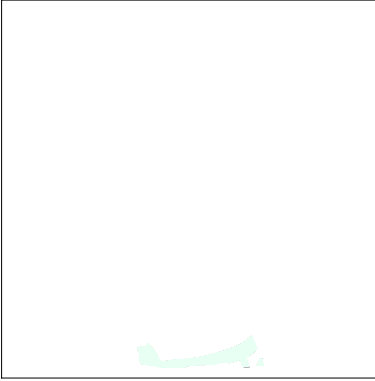
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Color: 13
Stop: 41
Element:
Code: 3536
Name: Heraldic
Chart: Isacord 40
Stitches: 2,259
Thread used: 17.43m



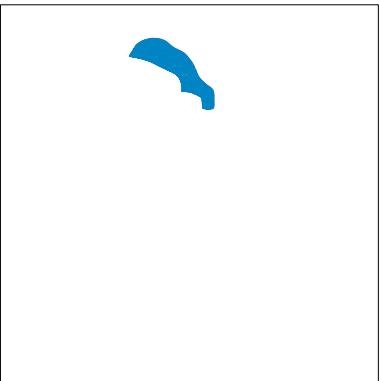
Color: 73
Stop: 42
Element:
Code: 3810
Name: Laguna
Chart: Isacord 40
Stitches: 1,298
Thread used: 7.64m



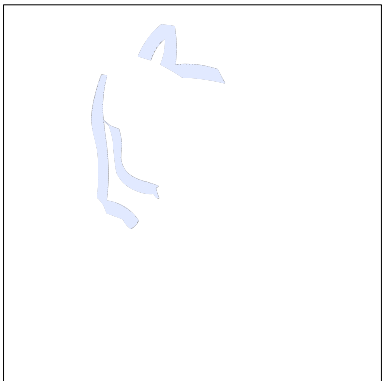
Color: 71
Stop: 43
Element:
Code: 5770
Name: Spanish Moss
Chart: Isacord 40
Stitches: 3,404
Thread used: 22.55m



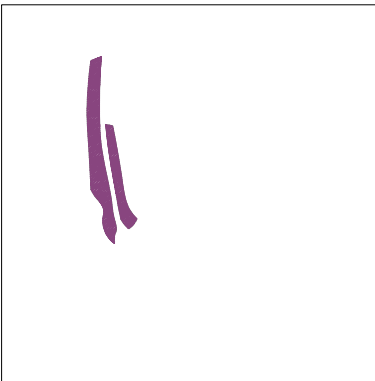
Color: 14
Stop: 44
Element:
Code: 3554
Name: Navy
Chart: Isacord 40
Stitches: 32,735
Thread used: 226.96m



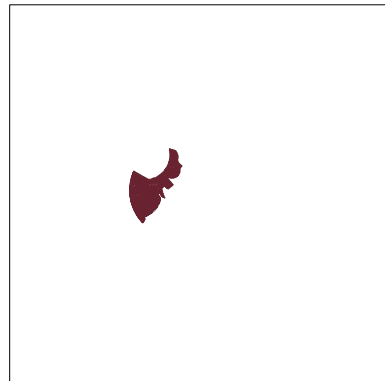
Color: 77
Stop: 45
Element:
Code: 3710
Name: Blue Bird
Chart: Isacord 40
Stitches: 960
Thread used: 5.91m



Color: 1
Stop: 46
Element:
Code: 0010
Name: Silky White
Chart: Isacord 40
Stitches: 2,075
Thread used: 11.95m



Color: 12
Stop: 47
Element:
Code: 2504
Name: Plum
Chart: Isacord 40
Stitches: 1,668
Thread used: 9.73m



Color: 8
Stop: 48
Element:
Code: 2113
Name: Cranberry
Chart: Isacord 40
Stitches: 753
Thread used: 4.58m

Color Film

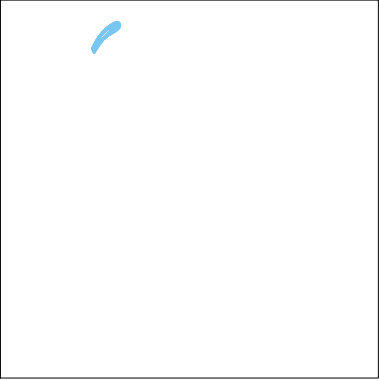
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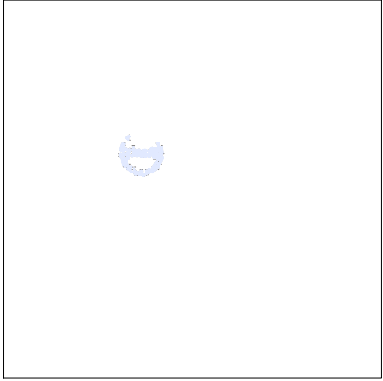
Stitches: 327,461
 Height: 408.7 mm
 Width: 350.5 mm
 Colors: 37
 Colorway: Isacord 40
 Zoom: 0.12

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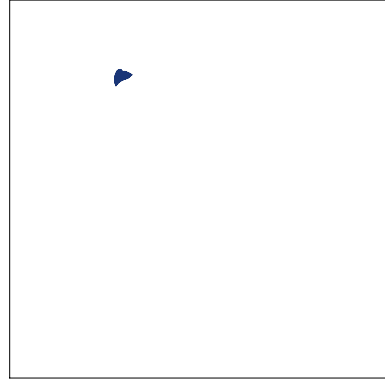
Color: 78
 Stop: 49
 Element:
 Code: 3920
 Name: Chicory
 Chart: Isacord 40
 Stitches: 775
 Thread used: 4.49m



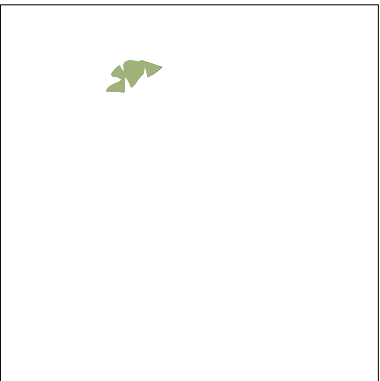
Color: 1
 Stop: 50
 Element:
 Code: 0010
 Name: Silky White
 Chart: Isacord 40
 Stitches: 2,588
 Thread used: 12.01m



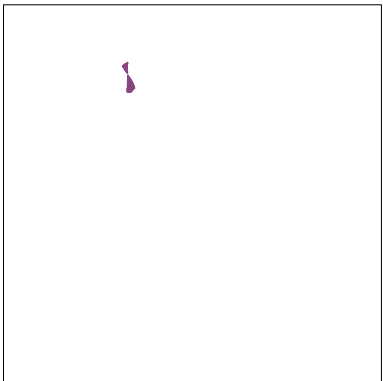
Color: 13
 Stop: 51
 Element:
 Code: 3536
 Name: Heraldic
 Chart: Isacord 40
 Stitches: 11,067
 Thread used: 73.80m



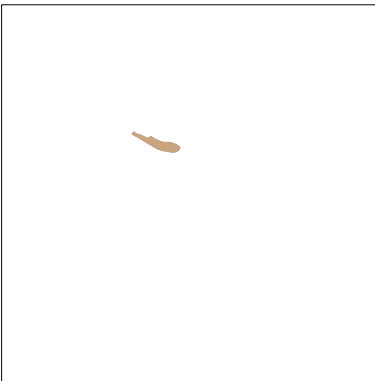
Color: 16
 Stop: 52
 Element:
 Code: 3333
 Name: Fire Blue
 Chart: Isacord 40
 Stitches: 309
 Thread used: 1.89m



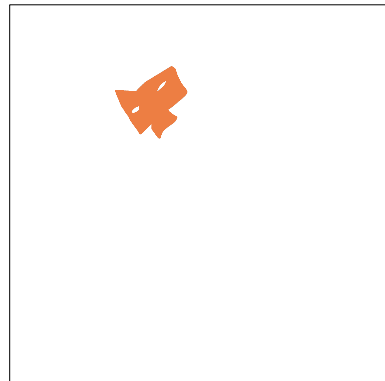
Color: 19
 Stop: 53
 Element:
 Code: 5822
 Name: Kiwi
 Chart: Isacord 40
 Stitches: 439
 Thread used: 2.46m



Color: 64
 Stop: 54
 Element:
 Code: 2504
 Name: Plum
 Chart: Isacord 40
 Stitches: 290
 Thread used: 1.54m



Color: 25
 Stop: 55
 Element:
 Code: 1141
 Name: Tan
 Chart: Isacord 40
 Stitches: 264
 Thread used: 1.33m



Color: 46
 Stop: 56
 Element:
 Code: 1220
 Name: Apricot
 Chart: Isacord 40
 Stitches: 5,614
 Thread used: 37.83m

Color Film

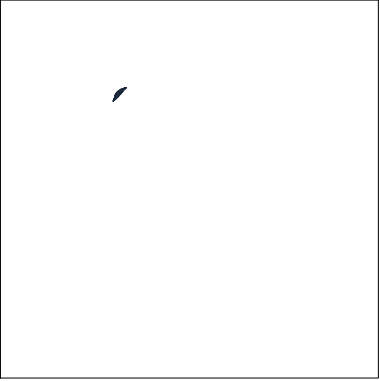
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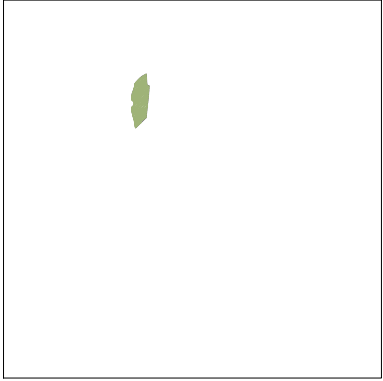
Stitches: 327,461
Height: 408.7 mm
Width: 350.5 mm
Colors: 37
Colorway: Isacord 40
Zoom: 0.12

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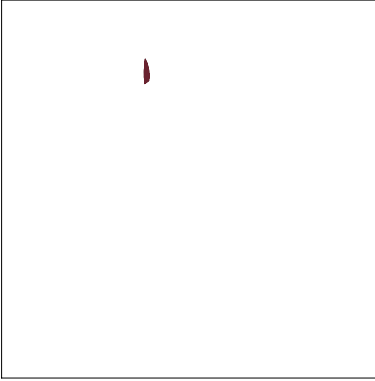
Title: n°f9130175701 _12-49-57_ AMANI LEWIS



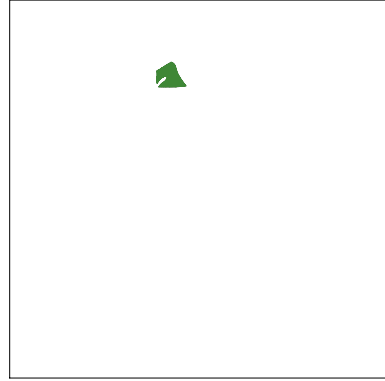
Color: 14
Stop: 57
Element:
Code: 3554
Name: Navy
Chart: Isacord 40
Stitches: 132
Thread used: 0.73m



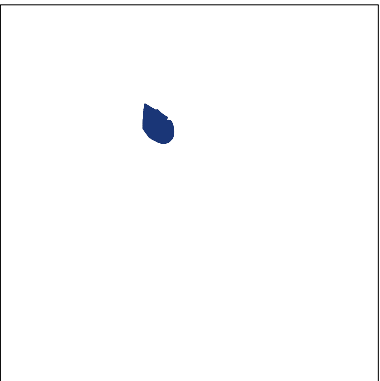
Color: 19
Stop: 58
Element:
Code: 5822
Name: Kiwi
Chart: Isacord 40
Stitches: 322
Thread used: 1.93m



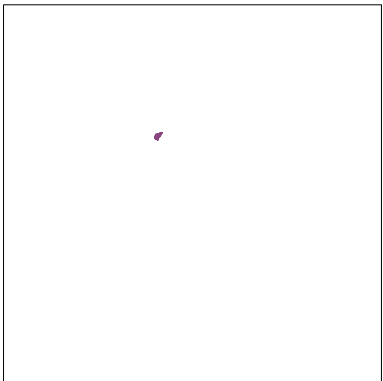
Color: 8
Stop: 59
Element:
Code: 2113
Name: Cranberry
Chart: Isacord 40
Stitches: 229
Thread used: 1.20m



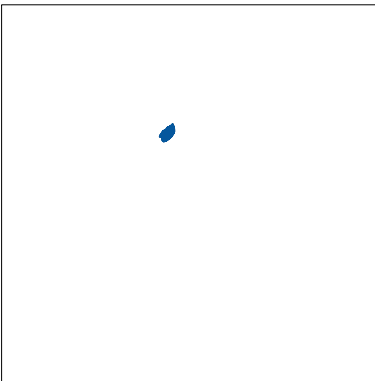
Color: 20
Stop: 60
Element:
Code: 5513
Name: Ming
Chart: Isacord 40
Stitches: 859
Thread used: 5.52m



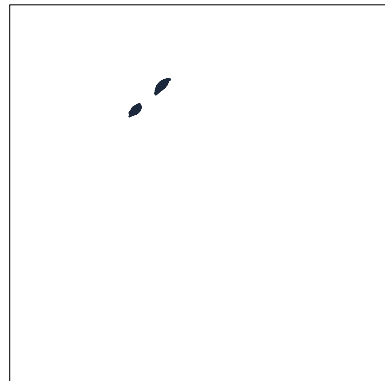
Color: 16
Stop: 61
Element:
Code: 3333
Name: Fire Blue
Chart: Isacord 40
Stitches: 1,807
Thread used: 11.64m



Color: 12
Stop: 62
Element:
Code: 2504
Name: Plum
Chart: Isacord 40
Stitches: 100
Thread used: 0.47m



Color: 116
Stop: 63
Element:
Code: 3522
Name: Blue
Chart: Isacord 40
Stitches: 224
Thread used: 1.96m



Color: 14
Stop: 64
Element:
Code: 3554
Name: Navy
Chart: Isacord 40
Stitches: 660
Thread used: 3.52m

Color Film

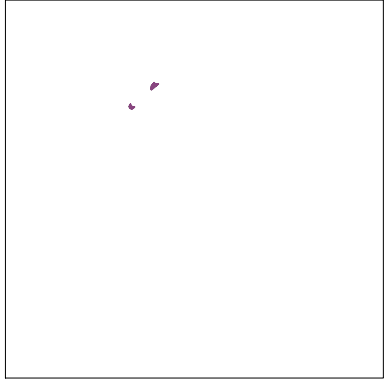
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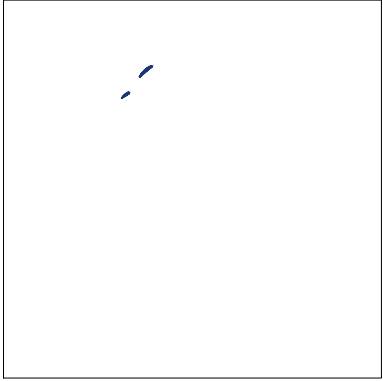
Stitches: 327,461
Height: 408.7 mm
Width: 350.5 mm
Colors: 37
Colorway: Isacord 40
Zoom: 0.12

Design: **n°f9130175701 _12-49-57_ AMANI LEWIS**

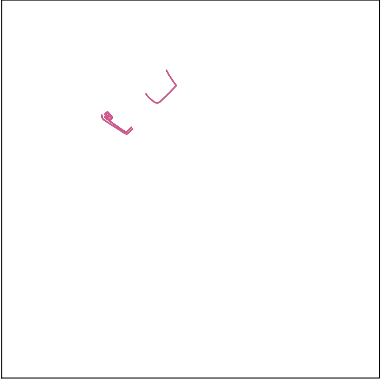
Title: **n°f9130175701 _12-49-57_ AMANI LEWIS**



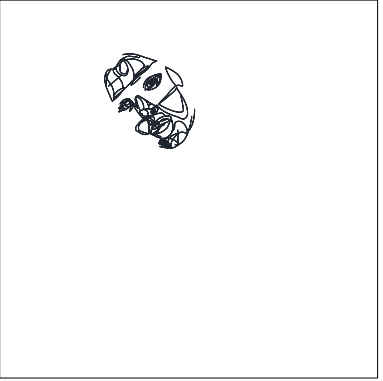
Color: 12
Stop: 65
Element:
Code: 2504
Name: Plum
Chart: Isacord 40
Stitches: 155
Thread used: 0.70m



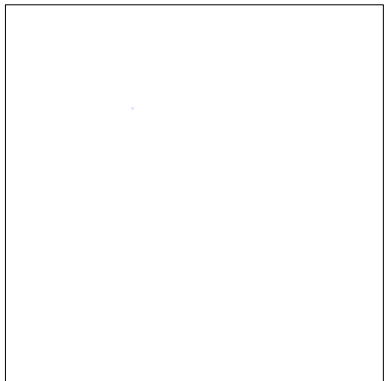
Color: 16
Stop: 66
Element:
Code: 3333
Name: Fire Blue
Chart: Isacord 40
Stitches: 223
Thread used: 1.12m



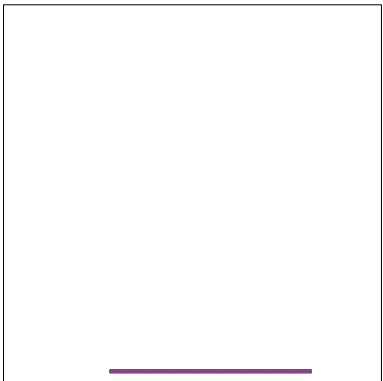
Color: 10
Stop: 67
Element:
Code: 2520
Name: Garden Rose
Chart: Isacord 40
Stitches: 403
Thread used: 1.77m



Color: 69
Stop: 68
Element:
Code: 3574
Name: Darkest Blue
Chart: Isacord 40
Stitches: 2,661
Thread used: 12.14m



Color: 1
Stop: 69
Element:
Code: 0010
Name: Silky White
Chart: Isacord 40
Stitches: 22
Thread used: 0.08m



Color: 12
Stop: 70
Element:
Code: 2504
Name: Plum
Chart: Isacord 40
Stitches: 1,784
Thread used: 10.64m