

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: n°a15c0180128 \_11-36-32\_character\_amend1

Title: SP \_DVS \_n

Stitches: 696,019  
Height: 496.9 mm  
Width: 498.7 mm  
Colors: 13  
Colorway: Isacord 40  
Zoom: 0.40





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Design: **n°a15c0180128\_11-36-32\_character\_amend1**

Title: **SP\_DVS\_n**

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 789  
 Appliqués: 0  
 Left: 249.4 mm  
 Right: 249.4 mm  
 Up: 248.4 mm  
 Down: 248.4 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 247815.1 mm<sup>2</sup>  
 Max stitch: 10.5 mm  
 Min stitch: 0.0 mm  
 Max jump: 7.0 mm  
 Total thread: 4843.18m  
 Total bobbin: 2043.99m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	7		5,235	1902	Brique	Isacord 40
2.	5		7,154	1304	Orange	Isacord 40
3.	19		658	0221	Light Brass	Isacord 40
4.	1		951	0015	Blanc	Isacord 40
5.	18		1,292	3840	Ciel	Isacord 40
6.	17		964	3815	Reef Blue	Isacord 40
7.	15		289,015	0020	Black	Isacord 40
8.	19		2,885	0221	Light Brass	Isacord 40
9.	1		4,571	0015	Blanc	Isacord 40
10.	15		12,881	0020	Black	Isacord 40
11.	18		6,140	3840	Ciel	Isacord 40
12.	17		4,616	3815	Reef Blue	Isacord 40
13.	4		91,153	0932	Nutmeg	Isacord 40
14.	28		216,619	2776	Black Chrome	Isacord 40
15.	2		5,823	0232	Seaweed	Isacord 40
16.	3		18,474	4103	California Blue	Isacord 40
17.	24		13,098	0672	Baguette	Isacord 40
18.	16		13,912	3644	Royal Navy	Isacord 40
19.	3		576	4103	California Blue	Isacord 40

**Color Film**

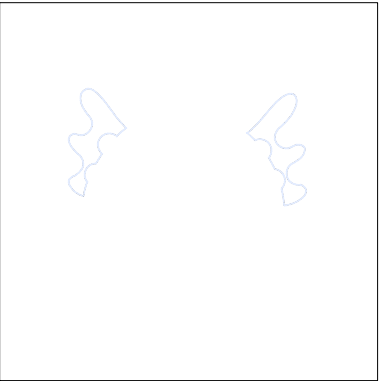
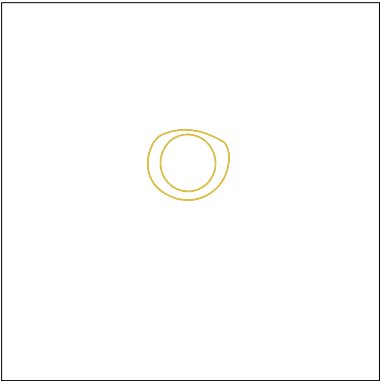
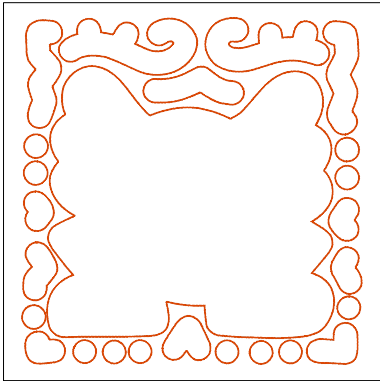
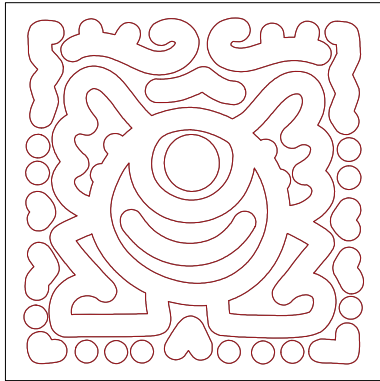
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Stitches: 696,019  
Height: 496.9 mm  
Width: 498.7 mm  
Colors: 13  
Colorway: Isacord 40  
Zoom: 0.10

Design: **n°a15c0180128\_11-36-32\_character\_amend1**

Title: **SP\_DVS\_n**

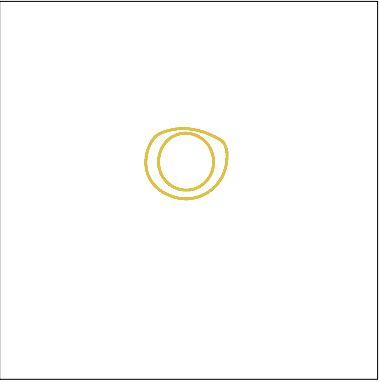
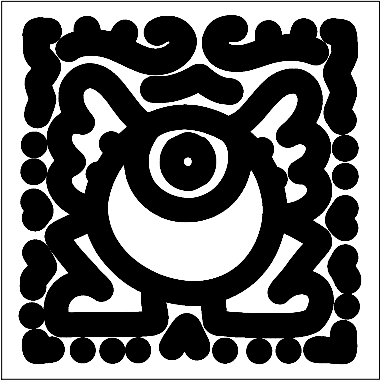
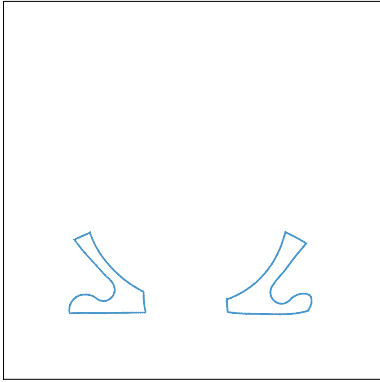
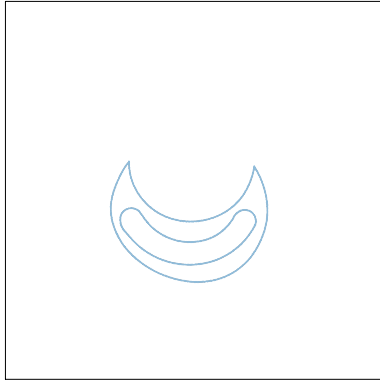


Stop #: 1  
Element:  
Code: 1902  
Name: Brique  
Chart: Isacord 40  
Stitches: 5,235  
Thread used: 24.54m

Stop #: 2  
Element:  
Code: 1304  
Name: Orange  
Chart: Isacord 40  
Stitches: 7,154  
Thread used: 31.77m

Stop #: 3  
Element:  
Code: 0221  
Name: Light Brass  
Chart: Isacord 40  
Stitches: 658  
Thread used: 2.85m

Stop #: 4  
Element:  
Code: 0015  
Name: Blanc  
Chart: Isacord 40  
Stitches: 951  
Thread used: 4.26m

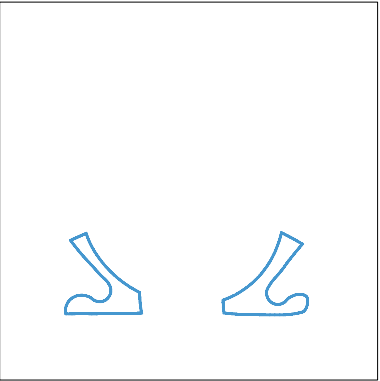
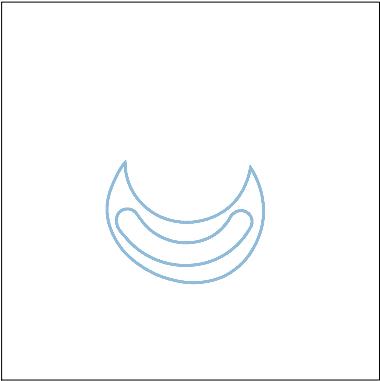
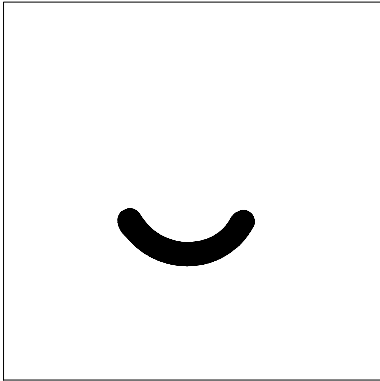
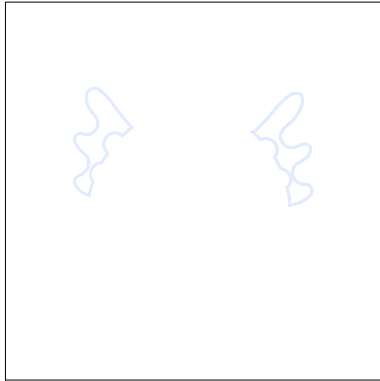


Stop #: 5  
Element:  
Code: 3840  
Name: Ciel  
Chart: Isacord 40  
Stitches: 1,292  
Thread used: 5.75m

Stop #: 6  
Element:  
Code: 3815  
Name: Reef Blue  
Chart: Isacord 40  
Stitches: 964  
Thread used: 4.30m

Stop #: 7  
Element:  
Code: 0020  
Name: Black  
Chart: Isacord 40  
Stitches: 289,015  
Thread used: 1864.14m

Stop #: 8  
Element:  
Code: 0221  
Name: Light Brass  
Chart: Isacord 40  
Stitches: 2,885  
Thread used: 15.15m



Stop #: 9  
Element:  
Code: 0015  
Name: Blanc  
Chart: Isacord 40  
Stitches: 4,571  
Thread used: 24.03m

Stop #: 10  
Element:  
Code: 0020  
Name: Black  
Chart: Isacord 40  
Stitches: 12,881  
Thread used: 83.57m

Stop #: 11  
Element:  
Code: 3840  
Name: Ciel  
Chart: Isacord 40  
Stitches: 6,140  
Thread used: 32.20m

Stop #: 12  
Element:  
Code: 3815  
Name: Reef Blue  
Chart: Isacord 40  
Stitches: 4,616  
Thread used: 24.28m

**Color Film**

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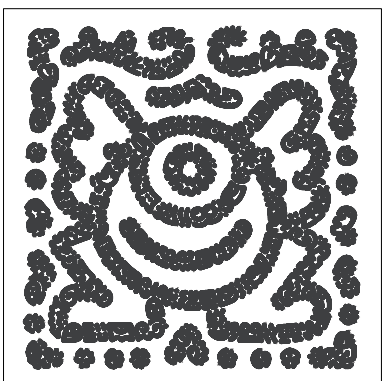
Stitches: 696,019  
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Width: 498.7 mm  
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Colorway: Isacord 40  
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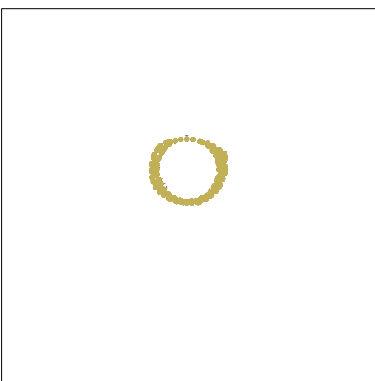
Title: SP\_DVS\_n



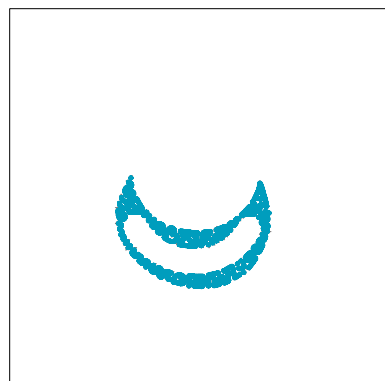
Stop #: 13  
Element:  
Code: 0932  
Name: Nutmeg  
Chart: Isacord 40  
Stitches: 91,153  
Thread used: 697.88m



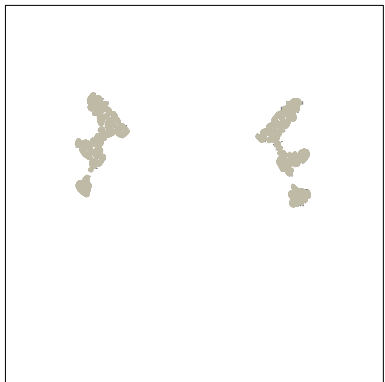
Stop #: 14  
Element:  
Code: 2776  
Name: Black Chrome  
Chart: Isacord 40  
Stitches: 216,619  
Thread used: 1632.05m



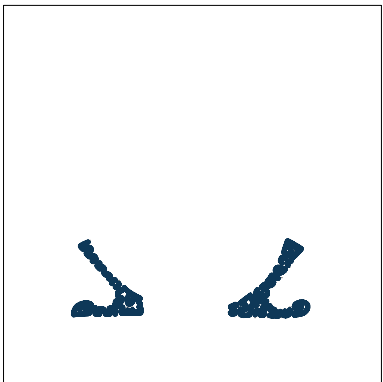
Stop #: 15  
Element:  
Code: 0232  
Name: Seaweed  
Chart: Isacord 40  
Stitches: 5,823  
Thread used: 44.45m



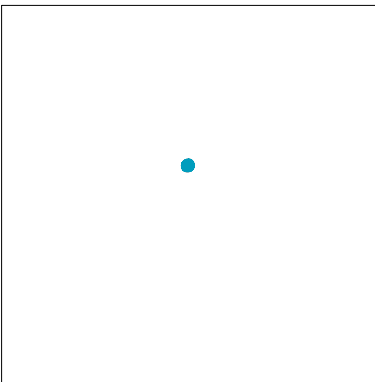
Stop #: 16  
Element:  
Code: 4103  
Name: California Blue  
Chart: Isacord 40  
Stitches: 18,474  
Thread used: 140.25m



Stop #: 17  
Element:  
Code: 0672  
Name: Baguette  
Chart: Isacord 40  
Stitches: 13,098  
Thread used: 99.81m



Stop #: 18  
Element:  
Code: 3644  
Name: Royal Navy  
Chart: Isacord 40  
Stitches: 13,912  
Thread used: 106.74m



Stop #: 19  
Element:  
Code: 4103  
Name: California Blue  
Chart: Isacord 40  
Stitches: 576  
Thread used: 3.26m